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Panel mounting process indicator / controller

MAXI-INT2-P Mk.2

Connection details, scaling and general information



Caution: There is a risk of electrical shock if this instrument is not properly installed



Caution: Risk of danger: Read the whole manual before you install this meter

The New version of the INTUITIVE Family, with these extra benefits...

- * 20 bit A/D convertor, higher precision, improved stability.
- * 16 bit D/A convertor, greater resolution.
- * Direct and theoretical linearisation features
- * More comms options, for faster, more flexible data access.
- * Extra 'Factor and Offset' feature, allows you to correct for Gravity, Container Tare etc.
- * Simpler Alarm-Setpoint setting.
- * More alarm setting modes, including in-band and out of band alarms.
- * Summary Screen, lets you know which options are fitted, whenever you want to know.
- * Wider operating temperature range
- * Variable brightness feature
- * Adjustable menu timeout delay, to suit new and experienced users.
- * Online streaming step-by-step video guides at <http://london-electronics.com>

Ordering code: **MAXI-INT2-P-X-X-X-X-X**

MAXI-INT2 = Maxi Intuitive Mark 2 family

P = Process model

Analogue output: — **0**=none, — **ANI**=4-20mA, — **ANV**=0-10V

Alarm outputs: — **0**=none, — **AL2**= 2 relays, — **AL4**=4 relays

Serial data: — **0**= none, — **232**=RS232, — **485**=RS485

Display colour: — **R**=Red, — **G**=Green

Power: — **AC**=100-240V AC,— **DC**=11-30V DC

Software version **F00.14**

1

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Warnings

Please carefully read this manual and all warnings. Install the meter ONLY when you are sure that you've covered all aspects.



Where the product is intended for "UL" installations, removal or addition of option boards is not permitted.



Check that the model number and supply voltage suit your application before you install the meter.



Connect the meter according to current IEE regulations, IEC61010 & NFPA:70 National Electric Code in USA.



This meter is for Installation class II service only. This means it has exposed electrical and power terminals. You must install it in a suitable fire enclosure which will also protect users from electric shock



We designed this meter for Pollution-Degree 2 environments only.



Power supplies to this equipment must have anti-surge (T) fuses rated at 400mA for 230V supply, 400mA for 110V supply or 2A for DC supplies in the range 11-30VDC. Only Siba fuses in series 189500, cULus listed according to file #E167295 are accepted for this service under the terms of UL listing. A switch or circuit breaker, clearly marked as a disconnecting device, must be included close to the installation.



Don't touch any circuitry after you have connected the meter, because there may be lethal voltages on the circuit board.



Only adjust on-board switches or connections with the power turned off



Make sure all screw terminals are tight before you switch the meter on.



Only clean the meter's front with a soft damp cloth. Only lightly dampen with water. Do not use any other solvents. The behind-panel case may be cleaned with a dry cloth only, use no liquid or solvent on it.

**Safety FirstDon't assume anything..... Always double check.
If in doubt, ask someone who is QUALIFIED to assist you in the subject.**

Introduction

Please contact us if you need help, if you have a complaint, or if you have suggestions to help us improve our products or services.

If you contact us about a product you already have, please tell us the full model number and serial number, so that we can give you accurate and fast help.

This product has a 2 year warranty. We will put right or replace any meter which is faulty because of bad workmanship or materials. This warranty does not cover damage caused by misuse or accident.

IMPORTANT

If this equipment is important to your process, you may want to buy a spare to cover possible failure or accidental damage in the future.

This is because during factory shutdown periods, you may have to wait several weeks for an equivalent replacement, or we may have no stock at the time you urgently need it.

You may also need to pay extra carriage charges if you want a fast, guaranteed courier service. Warranty repairs or replacements are usually returned with a standard courier service.

We do not offer compensation for losses caused by failure of this instrument.

If you do not agree with these conditions, please return this item in unused, condition, in its original packaging and we will refund the purchase price, excluding any carriage paid.

We thought you'd prefer to know about possible delays and extra charges now, rather than during a panic. A spare unit could help to avoid these issues.

We always try to improve our products and services, so these may change over time. You should keep this manual safely, because future manuals, for new designs, may not describe this product accurately.

We believe these instructions are accurate, and that we have competently designed and manufactured the product, but please let us know if you find any errors.

General Description

This Series of meters accept industrial sensors to allow various physical measurements to be made, such a weight, temperature, pressure, humidity etc. Different models are available for different sensor types.

The main function of this series is to give a numeric readout of the variable being monitored. Most models include an excitation power output, to power the sensor directly.

Various optional output modules are also available to give alarm relay outputs, analogue output or digital communications, or any combination of these options.

Meters are programmed using front panel pushbuttons. The buttons may be locked with a rear switch.

Meters have two power supply options : 100-240 VAC or 11-30VDC

This series of meters are designed to mount into a protective enclosure which will protect users from contact with power and signal wiring.

These units must be installed fully assembled, and must be installed according to local electrical installation rules. When properly installed, they provide ingress protection to IP65 / NMA4X from the front

Safety



Caution: There is a risk of electrical shock if this instrument is not properly installed



Caution: Risk of danger: Read the whole manual before you install this meter

Obey all safety warnings in this manual, and install the meter according to local wiring and installation regulations. Failure to follow these guidelines may cause damage to the meter, connected equipment, or may be harmful to personnel.

Any moving mechanical device controlled by this equipment must have suitable access guards to prevent injury to personnel if the meter should fail.

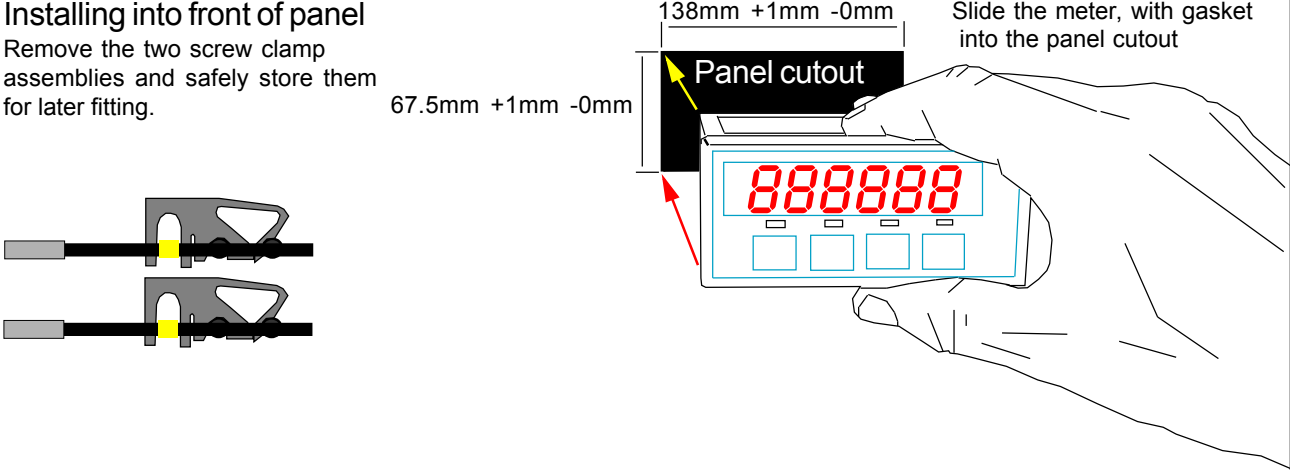
Mounting and Installation - Class II

Install these meters in a suitable protective electrical control enclosure according to local wiring regulations. See specifications for maximum allowable temperature in enclosure. Allow adequate air circulation.

Installing into front of panel
Remove the two screw clamp assemblies and safely store them for later fitting.

138mm +1mm -0mm
67.5mm +1mm -0mm
Panel cutout

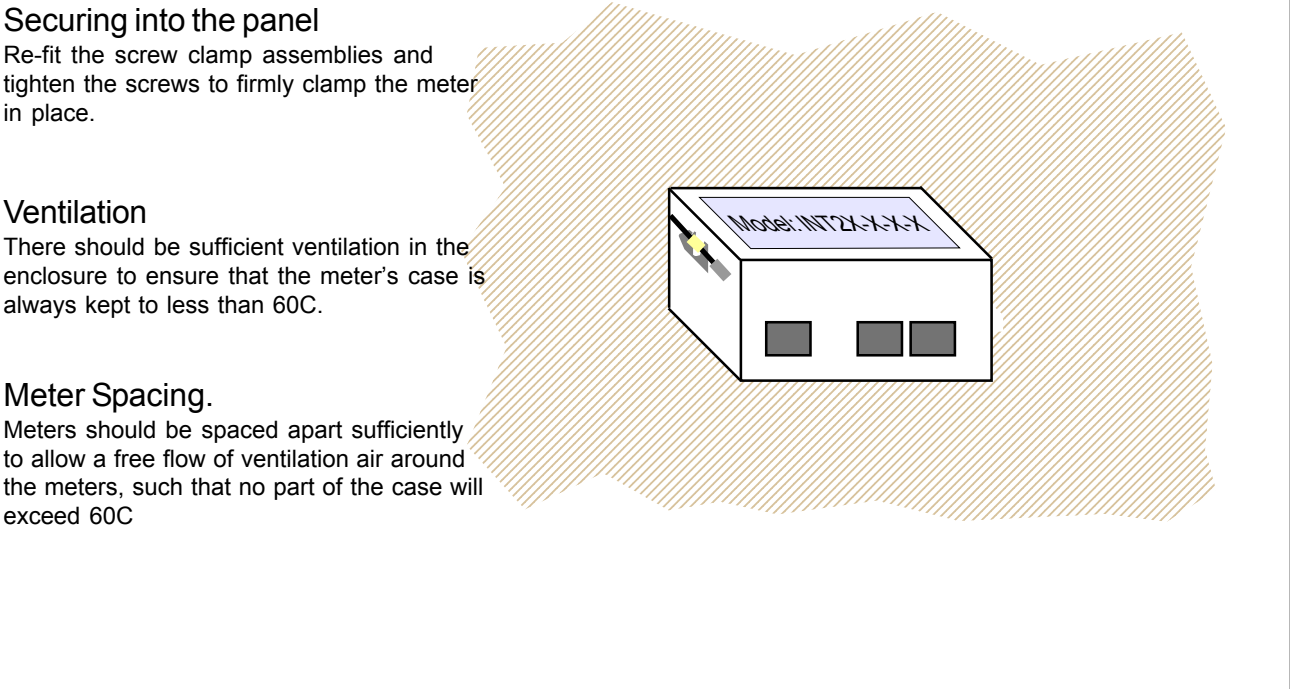
Slide the meter, with gasket into the panel cutout



Securing into the panel
Re-fit the screw clamp assemblies and tighten the screws to firmly clamp the meter in place.

Ventilation
There should be sufficient ventilation in the enclosure to ensure that the meter's case is always kept to less than 60C.

Meter Spacing.
Meters should be spaced apart sufficiently to allow a free flow of ventilation air around the meters, such that no part of the case will exceed 60C



Side view of meter installed in panel

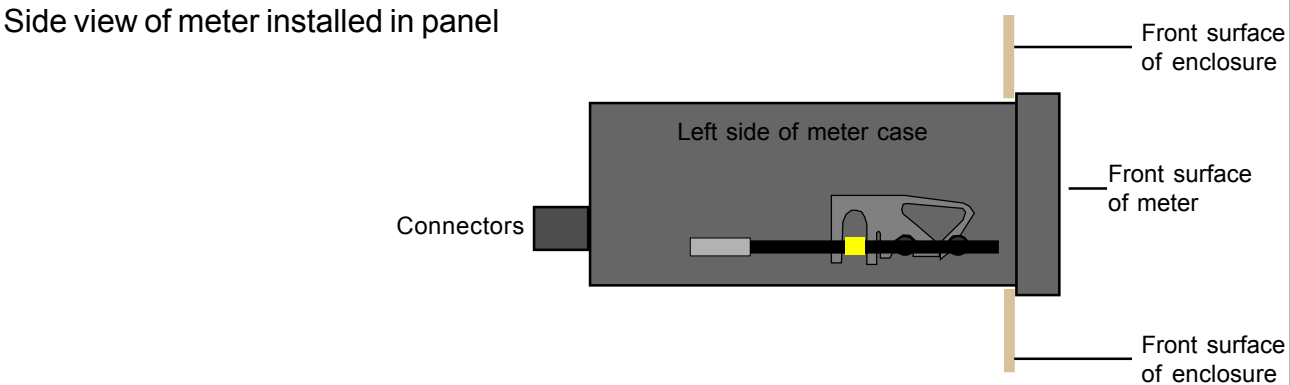
Connectors

Left side of meter case

Front surface of enclosure

Front surface of meter

Front surface of enclosure



Wiring Advice

This meter uses detachable screw terminal connectors. Refer to the wiring diagram on the following page for the correct positioning of each wire.

The conductors you use must be suitable for the meter's temperature, current and voltage rating, which is broadly described as follows:-

Cable Temperature Rating

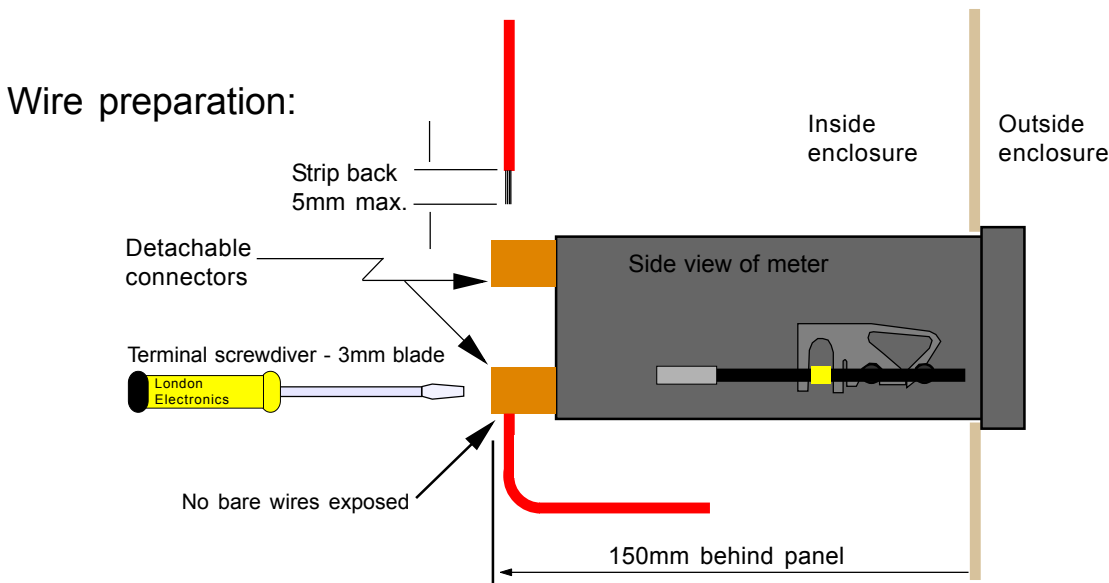
All cables must be rated for operation up to 90C continuous.

Cable gauge and screw tightness

The connectors on this instrument can accept conductors up to 16 gauge AWG / 1.5mm² c.s.a. The minimum cross sectional area shall be 22 gauge AWG / 0.5mm². Tighten screw terminals to 7.0 lb/in torque / 0.8 Nm torque.

Cable insulation voltage rating

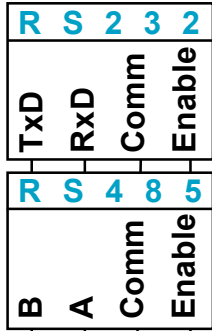
Cables shall have an insulation voltage rating of at least 380V continuous.



We recommend multi-strand wire, because it withstands vibration better than single strand cable. Pull the wire firmly after you make the connection to confirm it is tight.

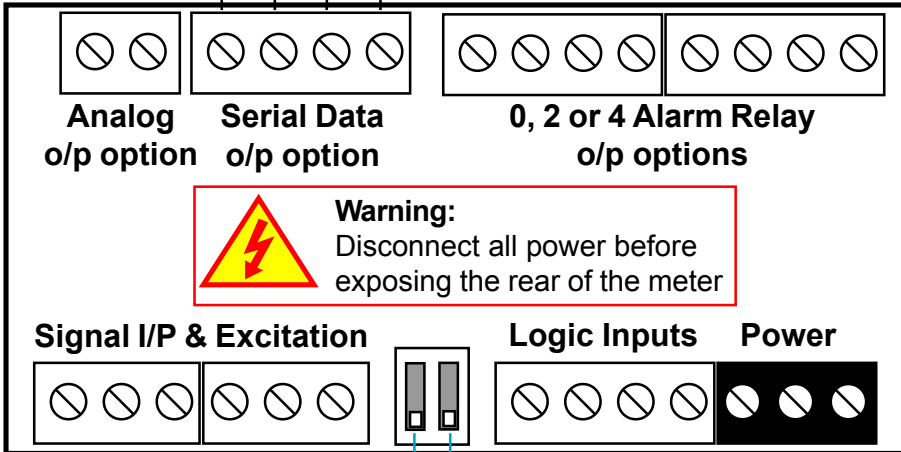
Use screened cable for all signal and control wiring and connect the screen to earth at the destination end only. Route signal cabling away from power cabling and relay switching cabling, to avoid electrical noise interference.

Connections - MAXI-INT2-P

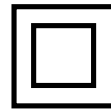


Rated 2A 250VAC Resistive
AL1 AL2 AL3 AL4

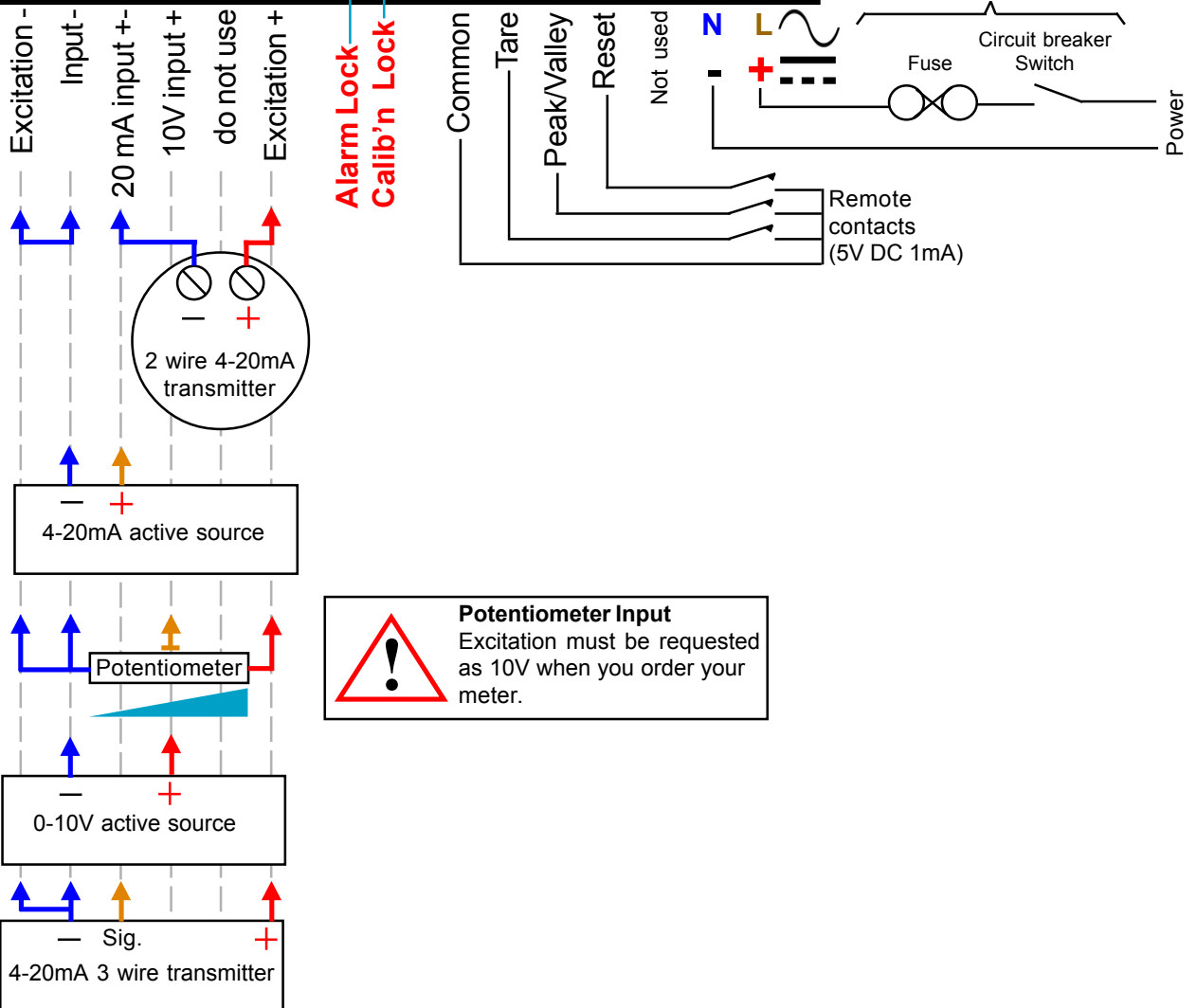
Connectors and options
Connectors may be present even if output options are not installed. Refer to rating label to see installed options.



Class II Installation



Customer-supplied disconnection and overload protection devices



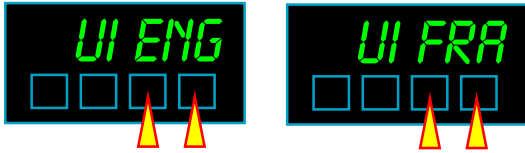
Potentiometer Input
Excitation must be requested as 10V when you order your meter.

Startup meter Settings

Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing

Menu Language Choice

Press the two right hand buttons briefly. You will see the **User Interface** language, which you can change with the UP or DOWN buttons. Accept with OK



Next you will see ...

Meter Bootup routine



1. Activates all digit segments
2. Runs up and down brightness settings
3. Displays model number and installed options
4. Displays firmware version
5. Displays calibration audit number.
6. Goes to meter mode



1. Activates all digit segments
2. Runs up and down brightness settings
3. Displays model number and installed options
4. Goes to meter mode



1. Goes immediately to meter mode

When you switch the meter on, it can run through a summary list of software version number, installed options, calibration number etc.

You can choose from the 3 lists of bootup information to be displayed, the less information you display, the sooner the meter will be available to operate.

Next you will see ...

Tare Memory



You can configure the meter to store any tared values on power down (Tare S), typical in weighing applications, or you can clear the tare memory on power down (Tare N).

Next you will see ...

Drift cancellation (Not on INT2-C, INT2-S)



If your meter will normally be showing 0, for example a platform scale, you can set the meter to continually cancel any long term drift. To do this, set Drift 1.

This only operates at and around zero reading.

The meter will compare readings to previous ones every 30 seconds, and if the value has changed by a small amount, the meter will automatically re-zero. The maximum movement in a 30 second period is 8 counts of the least-significant digit. Any more than that, we assume the change has been a valid process movement, so leave the change unaltered.

Brightness Adjustment

Lockout notes: Cal Lock switch = ON when changing.

In normal operation, you can select from one of 8 brightness levels, to suit your local lighting conditions, or to match the brightness of several meters which may be from different batches or ages.


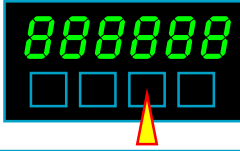



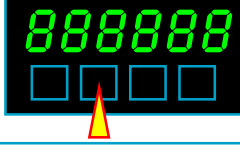

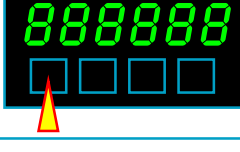
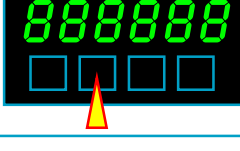


Press for 3 seconds, then press the down or up button to decrease or increase the brightness.



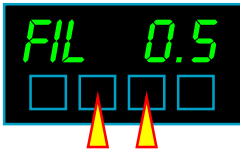

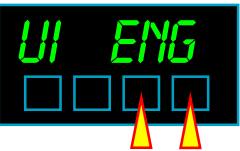




Press OK when set.

Your chosen brightness level will be saved in memory, so that the meter will return to the chosen brightness after power-off.

Button Functions- 'Quick-Step' - Page 1

Functions	Buttons	Conditions
Alarm Settings Press button briefly to view >3 seconds to change setpoint >5 seconds to change function		Can be viewed at any time. Alarm lockout OFF to change
Analogue Output Settings Press > 3 seconds to enter		Calibration lockout OFF
Brightness Press button for 3 seconds Change with UP/DOWN button. OK=Accept		Calibration lockout ON
Calibration Factor Press both buttons >3 secs, press OK 2x Change with UP/DOWN button. OK=Accept		Calibration lockout OFF
Calibration Offset Press both buttons >3 secs, press OK 3x Change with UP/DOWN button. OK=Accept		Calibration lockout OFF
Calibration Span Setting Press > 3 seconds to enter		Calibration lockout OFF
Calibration Type Press both buttons >3 secs Change with UP/DOWN button. OK=Accept		Calibration lockout OFF
Calibration Zero Setting Press > 3 seconds to enter		Calibration lockout OFF
Decimal Point position Press button 3 seconds, set during Cal Span Change with UP/DOWN button. OK=Accept		Calibration lockout OFF

Button Functions- 'Quick-Step' - Page 2

Functions	Buttons	Conditions
<p>Drift Compensation</p> <p>Press both buttons briefly, press OK 2x Change with UP/DOWN button. OK=Accept</p>		Calibration lockout OFF
<p>Filter Jump percentage</p> <p>Press both buttons >3 secs, press OK 1x Change with UP/DOWN button. OK=Accept</p>		Calibration lockout OFF
<p>Filter time constant</p> <p>Press both buttons >3 secs Change with UP/DOWN button. OK=Accept</p>		Calibration lockout OFF
<p>Hardware & Software summary</p> <p>Press both buttons >3 secs</p>		Can be viewed at any time
<p>Language& Boot-up mode</p> <p>Press both buttons briefly Change with UP/DOWN button. OK=Accept</p>		Calibration lockout OFF
<p>Last digit round-up</p> <p>Press both buttons >3 secs, press OK once Change with UP/DOWN button. OK=Accept</p>		Calibration lockout OFF
<p>Linearisation</p> <p>Press both buttons briefly, press Change with UP/DOWN button. OK=Accept</p>		Calibration lockout OFF
<p>Menu timeout delay</p> <p>Press both buttons briefly, press OK 3x Change with UP/DOWN button. OK=Accept</p>		Calibration lockout OFF
<p>Reset Peak & Valley memories</p> <p>Press buttons briefly</p>		Calibration lockout ON Link terminals 7,10 and 8

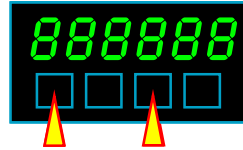
Button Functions- 'Quick-Step' - Page 3

Functions

Buttons Conditions

Reset Tare

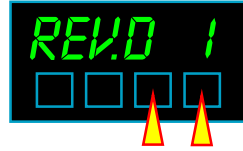
Press buttons briefly



Calibration lockout ON
Link terminals 7, 10 and 8

Reverse / Mirror display

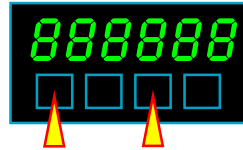
Press both buttons briefly, press OK 5x
Change with UP/DOWN button. OK=Accept



Calibration lockout OFF

Serial Comms setup

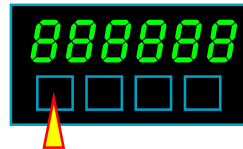
Press both buttons briefly



Calibration lockout OFF

Tare display to 0

Press button briefly. Display shows 0 and the
button LED will illuminate to show you are tared.



Calibration lockout ON and
Link terminals 7 and 8

Tare Storage

Press both buttons briefly, press OK once
Change with UP/DOWN button. OK=Accept



Calibration lockout OFF

Valley & Peak (Max. & Min.)

Press button briefly, once for peak, next for
valley.



Calibration lockout ON
Link terminals 7 and 9

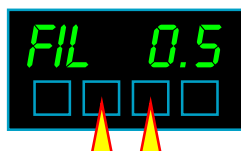
Filter settings

You can use the filter to improve display stability. This is useful if your signal is unstable. Bigger time constants give more stability but slower response.

Filter time constant

Press both buttons >3 secs

Change with UP/DOWN button. OK=Accept



Calibration lockout OFF

The Time constant of this digital filter is very similar to the time constant of an RC filter where $T=RC$. The time constant is the time it takes for the display to reach 63 % of its final reading value, after a step change on the input.

You will see that if you select a 1 second filter time, it will take several seconds for the meter to reach its final value.

To give improved response to large step changes, we can momentarily cancel the filter action with the 'Filter Jump' feature

Filter Jump percentage

Press both buttons >3 secs, press OK 1x

Change with UP/DOWN button. OK=Accept



Calibration lockout OFF

How does the Filter Jump feature work?

First, make a note of the range you **calibrated** your meter over (not the full dynamic range of the meter, just the difference between the maximum and minimum display values you set, in either direct or theoretical calibration) Let's assume you calibrated the meter for a 250 range.

If you set the filter jump percentage to 25%, any sudden change in input of less than 25% of 250 will be included in the averaging calculation.

However, a jump of greater than 25% will cause the filter to be ignored and the meter will immediately jump to that new value.

If you set a jump of 0%, filtering will always be overridden (never any filtering)

If you set a jump of 99%, filtering will always be present, so long as the input signal doesn't jump more than 99% of the calibrated range.

Calibration Methods - introduction

There are two ways you can calibrate your display, and each way can be done with 2 points only, or up to 10 linearisation points.

- A. Direct connection of real-time low and high input signal levels, which you scale the display against. (Zero and Span)
- B. Theoretical scaling, where you use the keyboard to enter expected zero and full scale sensor signals, and the measurement amounts these relate to .

Calibration lockout switch must be OFF to view and/or change calibration.
Press Set1 and Set2 buttons at the same time...



After a couple of seconds, display shows...

Shortly after CAL.SrC appears, the display will change to show either dIrECT or tHEOR as below.

Examples of Direct Calibration...

1. If you want to calibrate a weighing system by loading it with known calibration weights.
2. If you want to calibrate a straight-sided tank gauging system by filling the tank with a known amount of liquid.
3. If you are performing a calibration check against a calibration reference, such as humidity cells, pH buffers etc.

Press UP or DOWN arrow to change



Press OK to choose.

Examples of Theoretical Calibration...

1. If you do not yet have your sensor, but know what its published calibration settings are. For example, you plan to use a pressure sensor, which will give 4-20mA for 0-250 Bar. You can enter the input range of 4-20mA and the measurement range of 0-250.
2. If you are a distributor, supplying a display to an end user who will be buying his sensor from another source. He has told you on his order what he would like the scaling to be.

Press UP or DOWN arrow to change



Press OK to choose.



When you have chosen the Calibration type, it will be saved in your display's memory, so you will not need to repeat the procedure.

You may now calibrate your display using your preferred method, on the following pages...

Direct Calibration, no linearisation

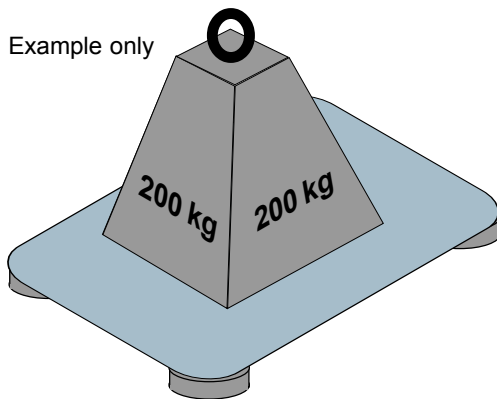
Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing

Set your calibration method to DIRECT - see previous page.

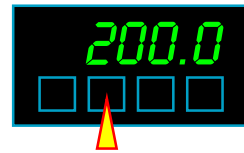
Assume we want to calibrate a weighing platform, rated at 250kg. We have a 200kg calibration weight. (Use at least 60% rated load for calibration. 100% ideally)

First, calibrate the full scale (SPAN) reading. We do SPAN first, because in the SPAN procedure we can set the **decimal point** position of our measurement, to set resolution.

SPAN Calibration . Apply your calibration load and press the **Set2** button for 3 seconds. Display will show 'direct' , 'set HI' . Press OK. You will see that one digit is brighter than the others.



Enter your calibration weight value.



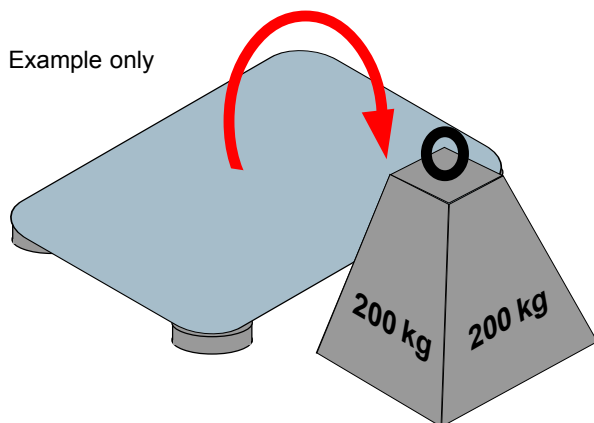
Press OK when done.

You can edit the value of a brightened digit with the UP/DOWN buttons. You can brighten other digits with the DIGIT button.

Go through each digit in turn, to set the desired value of your calibration load. Press OK when done.

To set the **decimal point position**, press the **Set2** button for 3 seconds whilst in the numeric setting stage . You'll see all decimal points light, with one brighter than the rest. Use UP or DOWN buttons to move the brightest decimal point and press OK when in the desired position.

ZERO Calibration. Remove your load and press the **Set1** button for 3 seconds. Display will show 'direct' , 'set LO' . Press OK. You will see that one digit is brighter than the others.



You can edit the value of a brightened digit with the UP/DOWN buttons. You can brighten other digits with the DIGIT button. Go through each digit in turn, to set all digits to 0. Press OK when done.

Theoretical Cal., no linearisation - page 1

Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing

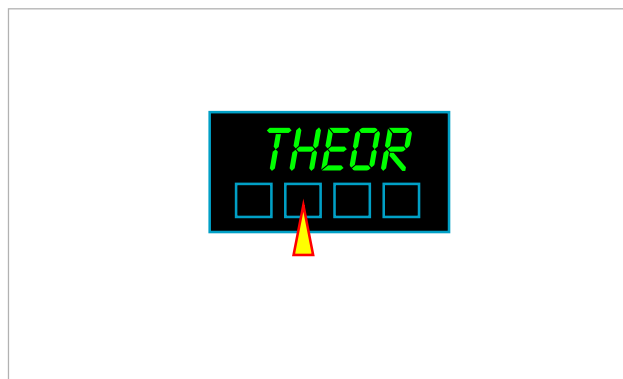
Set your calibration method to THEORETICAL - see previous pages

As an example, let us assume we want to calibrate the display for a pressure sensor input.

Let us also assume that we know from the calibration sheet which came with the pressure sensor, that it has an output of 4-20mA and a rated capacity of 0 to 50 bar

We need to enter these figures into the display...

Start with the full scale SPAN setting...



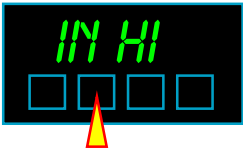
Press the Set2 button for around 3 seconds.

The display will briefly show **theor**, to confirm that we are in the theoretical setup mode.

Choose with the up or down arrows and press OK.

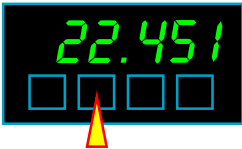
In HI will appear briefly, followed by a numeric value, which you can set...

The numeric value will need to be the High input signal level ...

A digital display with a black background and green text. The text "IN HI" is displayed in a large font. Below it are four empty square boxes. A yellow cursor arrow points to the first box.

Set to highest input signal level which was 20mA, according to the sensor calibration sheet in our example.

You can change the value of the brightest digit with the UP or DOWN buttons. Brighten other digits with the DIGIT button.

A digital display with a black background and green text. The number "22.451" is displayed in a large font. Below it are four empty square boxes. A yellow cursor arrow points to the first box.

Press OK when done...

Theoretical cal., no linearisation - page 2

...Continued from previous page

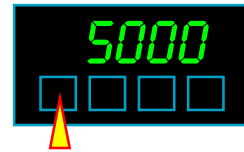
rd HI will appear briefly, followed by a numeric value, which you can set...

The numeric value will need to be the High display reading value ...



Set to highest reading value, which was 50 according to the sensor calibration sheet in our example.

You can change the value of the brightest digit with the UP or DOWN buttons. Brighten other digits with the DIGIT button. Press OK when done...



To change decimal point position, press the **Set2** button for around 3 seconds while you're in the rdHI setup...



You can change the position of the decimal point, relating to rd HI (and rd LO)

This may be useful if you want to increase the resolution of the display.

The resolution affects several of the display's important functions, such as ...

- ...the resolution of the analogue output signal
- ...the resolution of your alarm relay action.
- ...the resolution of the serial data output value.

As an example, assume you have a sensor with 10 tonne capacity.

If you scale the display for 0 to 10, the resolution will only be 1 part in 10

Your analogue output will change in 10% steps. Your precision of alarm setting would be to within 1 tonne. The resolution of serial data would be within 1 tonne.

However, if you include a decimal point you could control the resolution, as in these examples :-

- 0-10.0 which gives 1% resolution
- 0-10.00 which gives 0.1% resolution
- 0-10.000 which gives 0.01% resolution

You cannot get more resolution than 1 part in 60000. This is the limit of resolution in the A/D converter.

Note: If you change the decimal point position, you must reset the rdLO and rdHI values also.

Next how to set the theoretical ZERO calibration...

Use the UP arrow button to move the decimal point to your desired position.

Press OK when done.



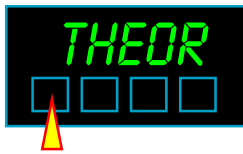
Theoretical cal., no linearisation - page 3

Continued from previous pages. ZERO setting ...

Press the **Set1** button for around 3 seconds.

theor will appear briefly, to confirm that you are in the theoretical calibration mode.

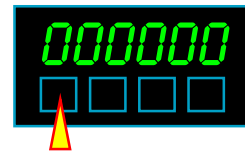
The numeric value will need to be the low input signal value ...



Next, **In Lo** will appear briefly. Set to the low input value, which was 4mA according to the sensor calibration sheet in our example.

You can change the value of the brightest digit with the UP or DOWN buttons. Brighten other digits with the DIGIT button.

Press OK when done...



rd LO will now appear briefly, followed by a numeric value, which you can set...

The numeric value will need to be the low reading value ...



Set to the low reading value, which was 0kg according to the sensor calibration sheet in our example.

You can change the value of the brightest digit with the UP or DOWN buttons. Brighten other digits with the DIGIT button.

Press OK when done...



This completes the Theoretical calibration routine. Please remember to switch the Calibration Lockout switch ON

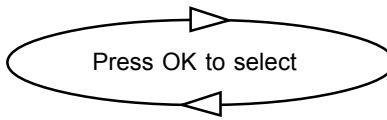
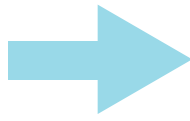
Linearisation - theoretical scaling

Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing

Choose THEORETICAL Calibration method - See the Calibration methods page.



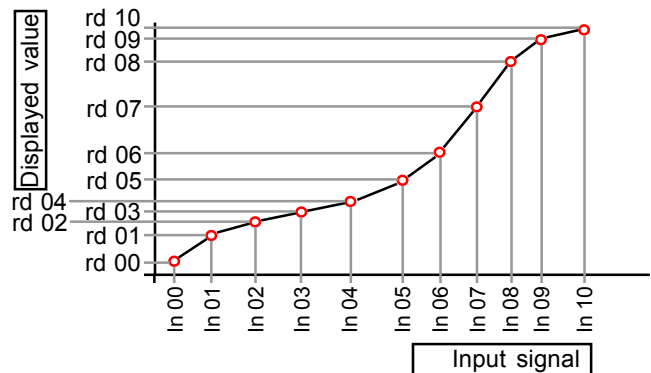
Press both left buttons briefly
You can now choose to have the lineariser on or off



Confirms you are in Theoretical Cal mode



Confirms DC voltage range.
If DC current, this display will show DC A



Set Value for input signal at point 0.
Press OK when done

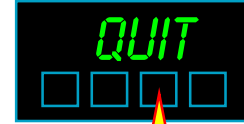


Set Value for display at point 0.
Press OK when done

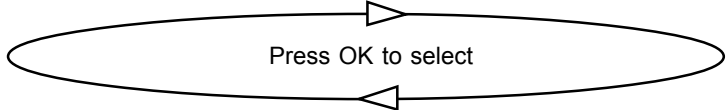
Press OK if you want to add another point



Press OK if you want to quit / abort.



Press OK if you want to finish and save.



You can set as many or few points as you wish. 11 points available.

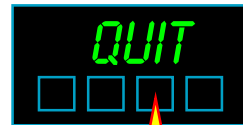


Set Value for input signal at point 10.
Press OK when done

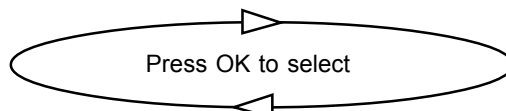


Set Value for display at point 10.
Press OK when done

Press OK if you want to quit / abort.



Press OK if you want to finish and save.



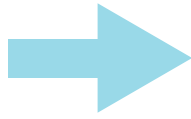
Linearisation - Direct scaling

Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing

Choose a DIRECT Calibration method - See the Calibration methods page.



Press both left buttons briefly
You can now choose to have the lineariser on or off

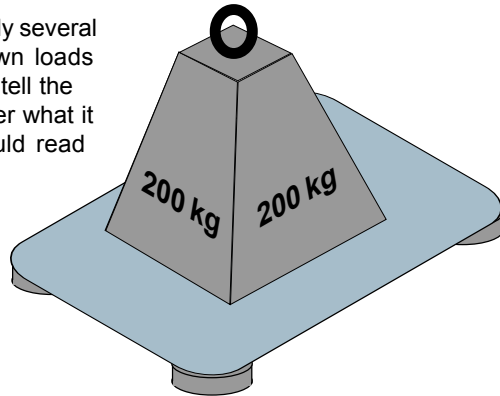


Press OK to select



Confirms you are in Direct Cal mode

Apply several known loads and tell the meter what it should read



Confirms DC voltage range.
If DC current, this display will show DC A



Apply input for known value 00.
Press OK when done

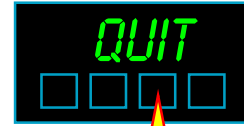
Press OK if you want to add another point

Press OK if you want to quit / abort.

Press OK if you want to finish and save.



Set Value for display at point 0.
Press OK when done



Press OK to select

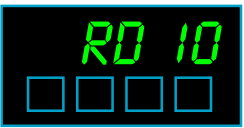
You can set as many or few points as you wish. 11 points available.
You can quit and Save with less than 11 points if you wish.



Apply input for known value 10.
Press OK when done

Press OK if you want to quit / abort.

Press OK if you want to finish and save.



Set Value for display at point 10.
Press OK when done



Press OK to select

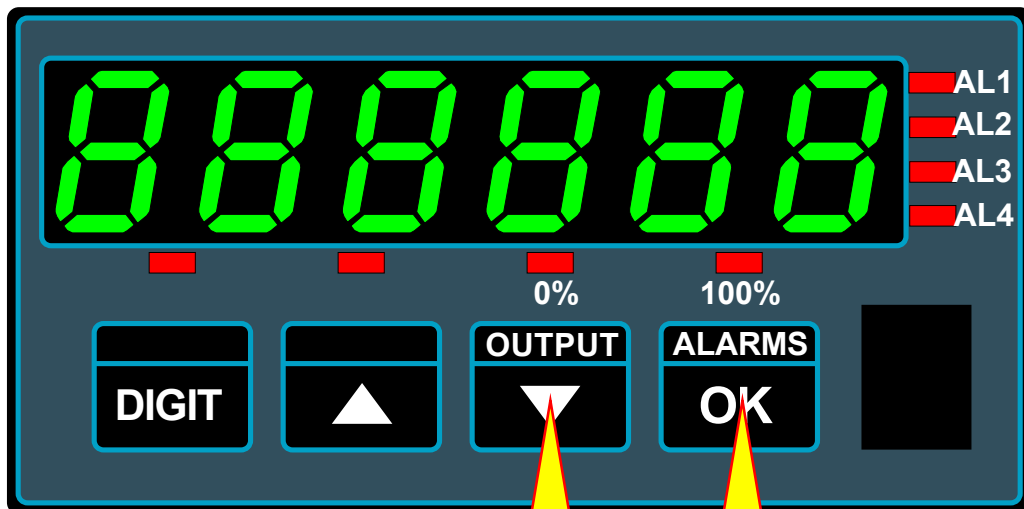
Zero Drift Compensation

Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing

If your application means the display is normally showing 0, for example a weighing platform which only occasionally carries a load, you can set the meter to constantly check the zero calibration.

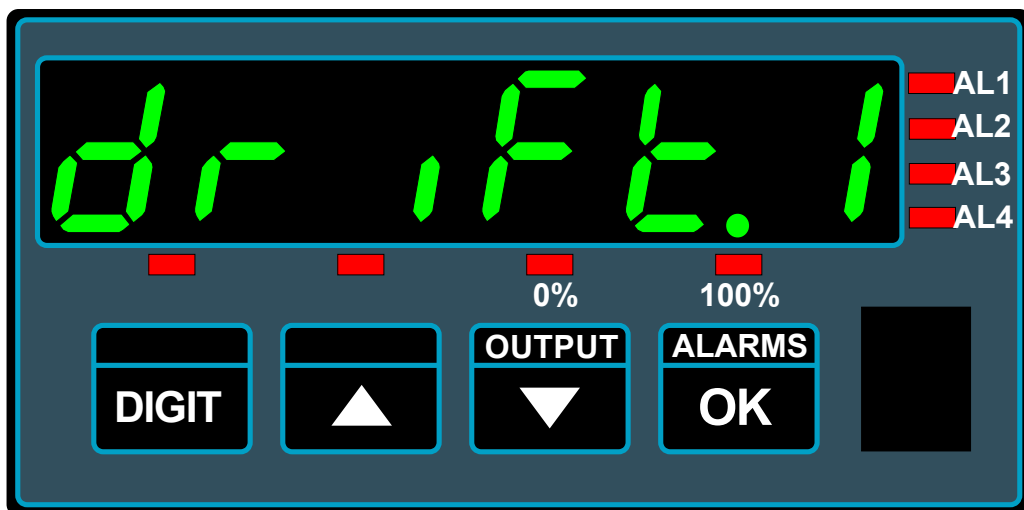
It does this by comparing readings every 30 seconds, and if the reading should wander off 0 by a small amount, the meter will re-zero the display.

It will not re-zero if the reading goes above 8 counts, or below -8 counts, as we consider that this may be a true measurement value.



Press together briefly (will show "UI ENG")

Now press 2 times until you see something like ...



Use the UP/DOWN buttons to choose **drift.0** to disable the drift correction or **drift.1** to enable it. Press OK when done.

How to install option boards



Where the product is intended for “UL” installations removal or addition of option boards is not permitted.

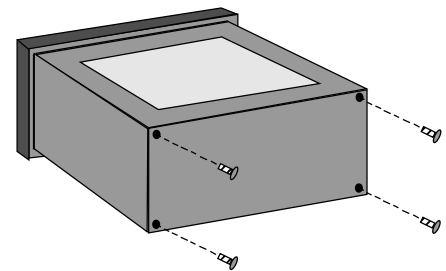


Warning: Disconnect all power before exposing the rear of the meter

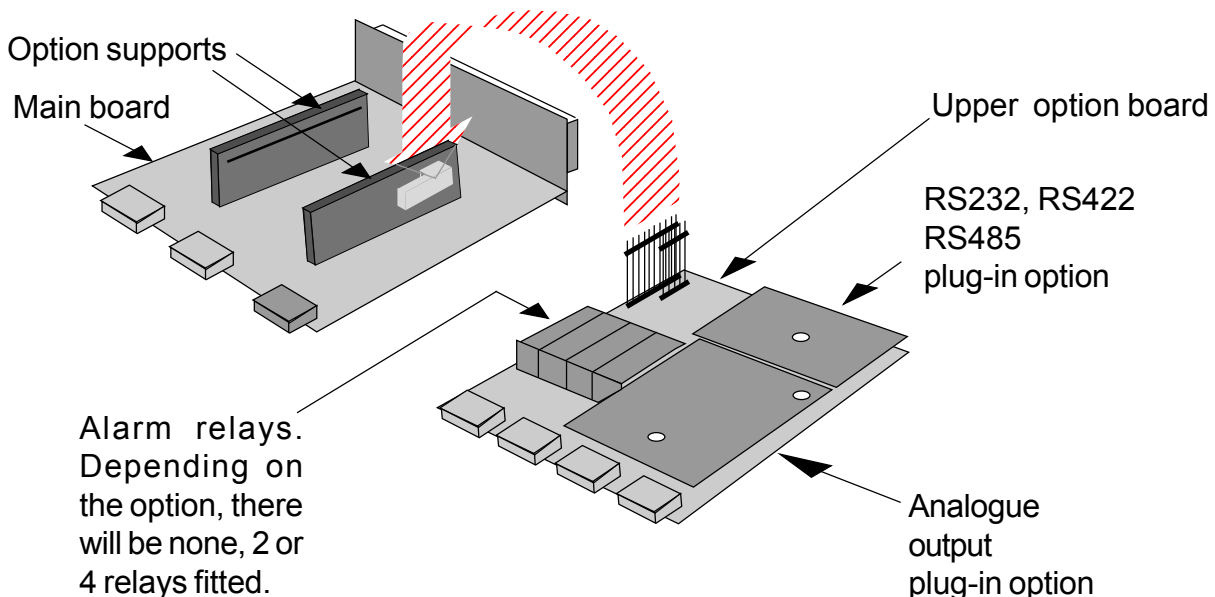
If you want to open your meter to install or modify option boards, follow these steps...

- 1) Switch off power to the meter and unplug all connectors.
- 2) Remove the 4 small screws shown in the diagram.
- 4) Slide the electronic boards out through the rear of the case. The upper option board plugs into a female socket on the main board. It is held securely in place with two option supports, which have a grooved slot, into which the board sits.

To add or remove an option board, you must release the screws holding the option supports, so that the option board can be plugged into the socket. Then tighten the option supports to clamp the option board firmly in place.



The board assemblies will look something like this...



The analogue output and RS232 or RS422 plug-in option boards are fixed to the upper option board with white plastic pillars. You must apply a firm force when fitting or removing these options.

Always be careful to connect the pins to sockets accurately. When reassembling, make sure option boards are firmly fixed to the upper option board.

Analogue Output - page 1



Where the product is intended for “UL” installations removal or addition of option boards is not permitted.

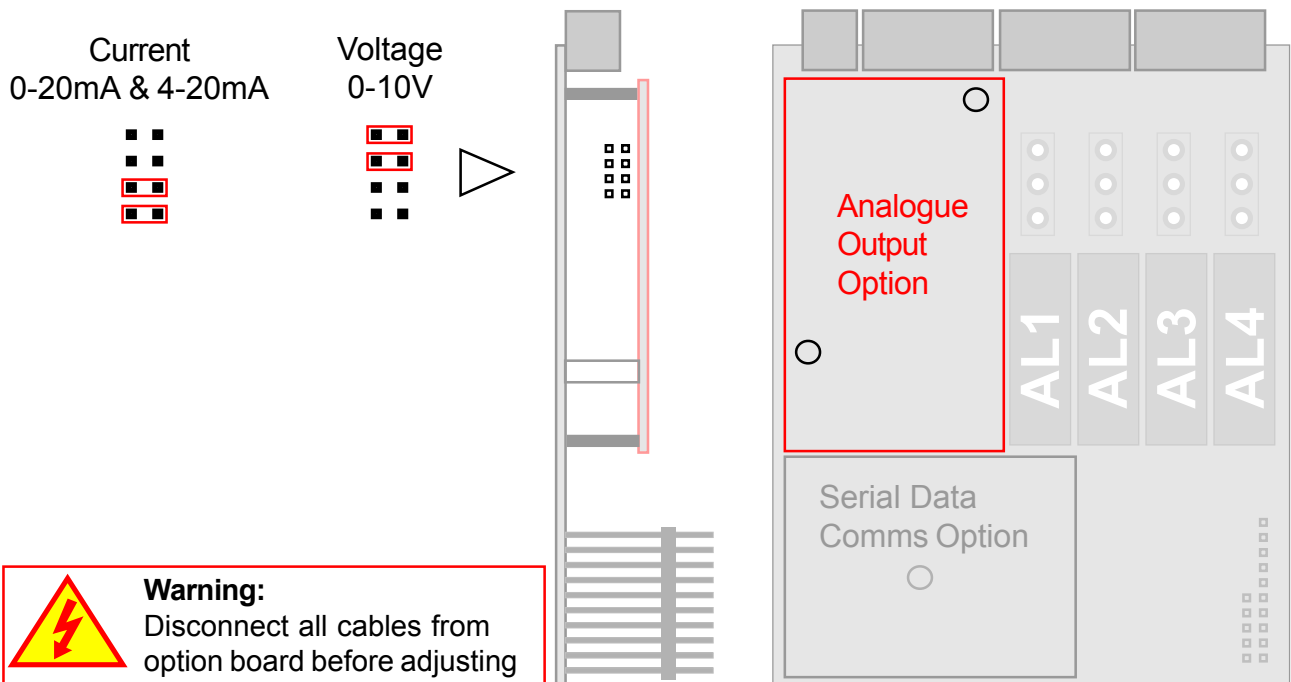


Warning: Disconnect all power before exposing the rear of the meter

The analogue output board plugs onto the 0, 2 or 4 alarm upper option board.

It plugs onto a pair of connectors and is secured by two snap-pillars.

Check that the unit is set for voltage or current output, to suit your application.



Re-assemble the meter, apply power and follow the Analogue Output Settings procedure on the next page.

You can set the analogue output to operate over a display range of your choice, to create 0-20mA, 4-20mA or 0-10V, fully isolated.

Please see the following page for a guide how to do this.

Handy Feature

You can tell if an analogue output is fitted to your meter, and if it has been set for voltage or current, by viewing the ‘Summary’ display.

To see this, press the two outer buttons of the display for 3 seconds. You will also see the summary when you first switch on your meter.

Analogue Output - page 2

Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing

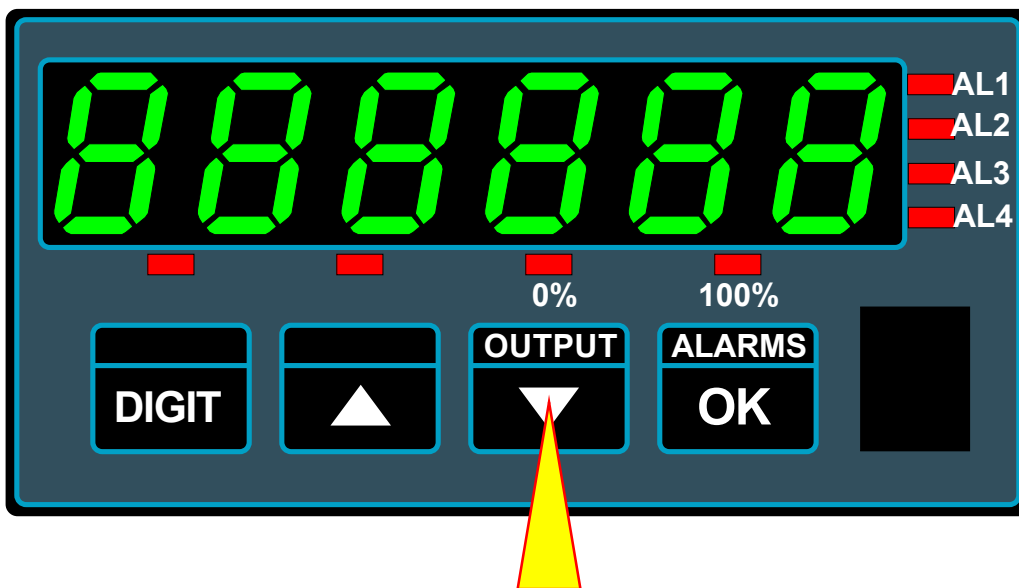
Your analogue output can cover 0-100% of its range over a display range which you can set.

For example, you might want 4-20mA output, for a display range of 500 to 1000.

You would press the Analogue O/P button for 3 seconds, and select 4-20mA

Then set 0% = 500

Then set 100% = 1000



Press the OUTPUT button for 3 seconds. If an output board is fitted, the display will confirm this and confirm the range chosen by the jumpers on the previous page.

The 0% LED will flash. Select the Output range you want.

Use the **DIGIT**, ▲ and ▼ buttons to set the display value at which you want 0% analogue output.

Press **OK** when done.

The 100% LED will flash.

Use the **DIGIT**, ▲ and ▼ buttons to set the display value at which you want 100% analogue output.

Press **OK** when done.

When you have finished setting the meter, put the lockout switch in its ON position now, to prevent your settings from being changed.

Alarm Board Configuration



Where the product is intended for “UL” installations removal or addition of option boards is not permitted.



Warning: Disconnect all power before exposing the rear of the meter

You can have 3 types of alarm board:-

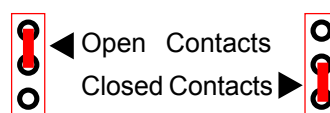
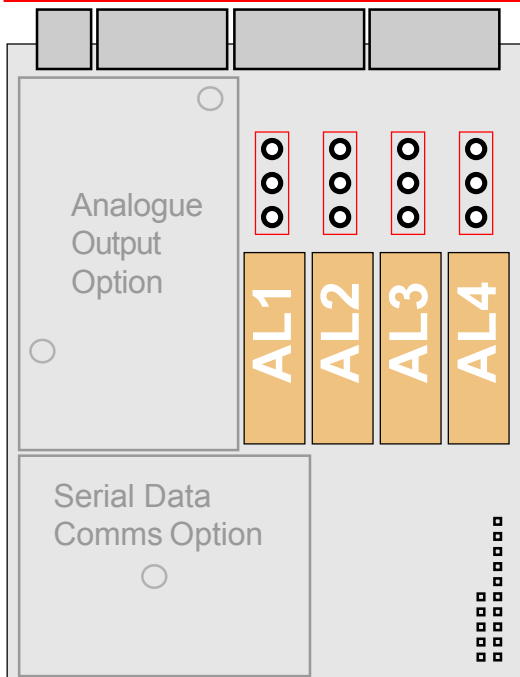
- An alarm board with no relays, which will simply allow you to fit analogue and/or serial output options.
- An alarm board with 2 relays, to which you can also fit analogue and/or serial output options.
- An alarm board with 4 relays, to which you can also fit analogue and/or serial output options.

For failsafe operation (where contacts open on alarm or when power is lost to the meter) set the jumpers for OPEN CONTACTS as shown below, and DE-ENERGISE on alarm, in the alarm setup menu. To access the alarm board, remove power from meter, including any power which might be on the alarm output board.

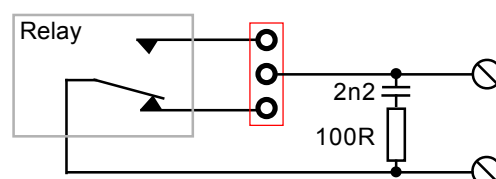
Look on the top and bottom surfaces of the case, near the rear. You will see two small screws, one on each surface. Remove both screws. Now, clip off the front bezel and slide the meter assembly carefully out via the front of the case. The relay board plugs into the main board. Gently separate the two boards.

Warning: Disconnect all cables from option board before adjusting

Warning: All switched power must come from the same phase.



Select relay output contact status, when relays are de-energised (power removed from meter) by placing these jumpers. Each relay has a snubbing network to minimise contact sparking.



When you have set the jumpers, refit the board to the meter and carefully slide the assembly back into the case.

Fit the two small screws to the top and bottom surfaces of the case.

Alarm Programming

Lockout notes: Alarm Lock switch = OFF when changing. Switch Alarm Lock to ON after changing

Alarm lockout switch must be OFF. Press alarm button briefly to choose an alarm channel - look at the AL1, AL2, AL3 or AL4 leds to see which channel is selected.

Then press the alarm button for 3 seconds to show the Setpoint window - you can now edit the setpoint value with the DIGIT, UP and DOWN buttons. Press OK when done.

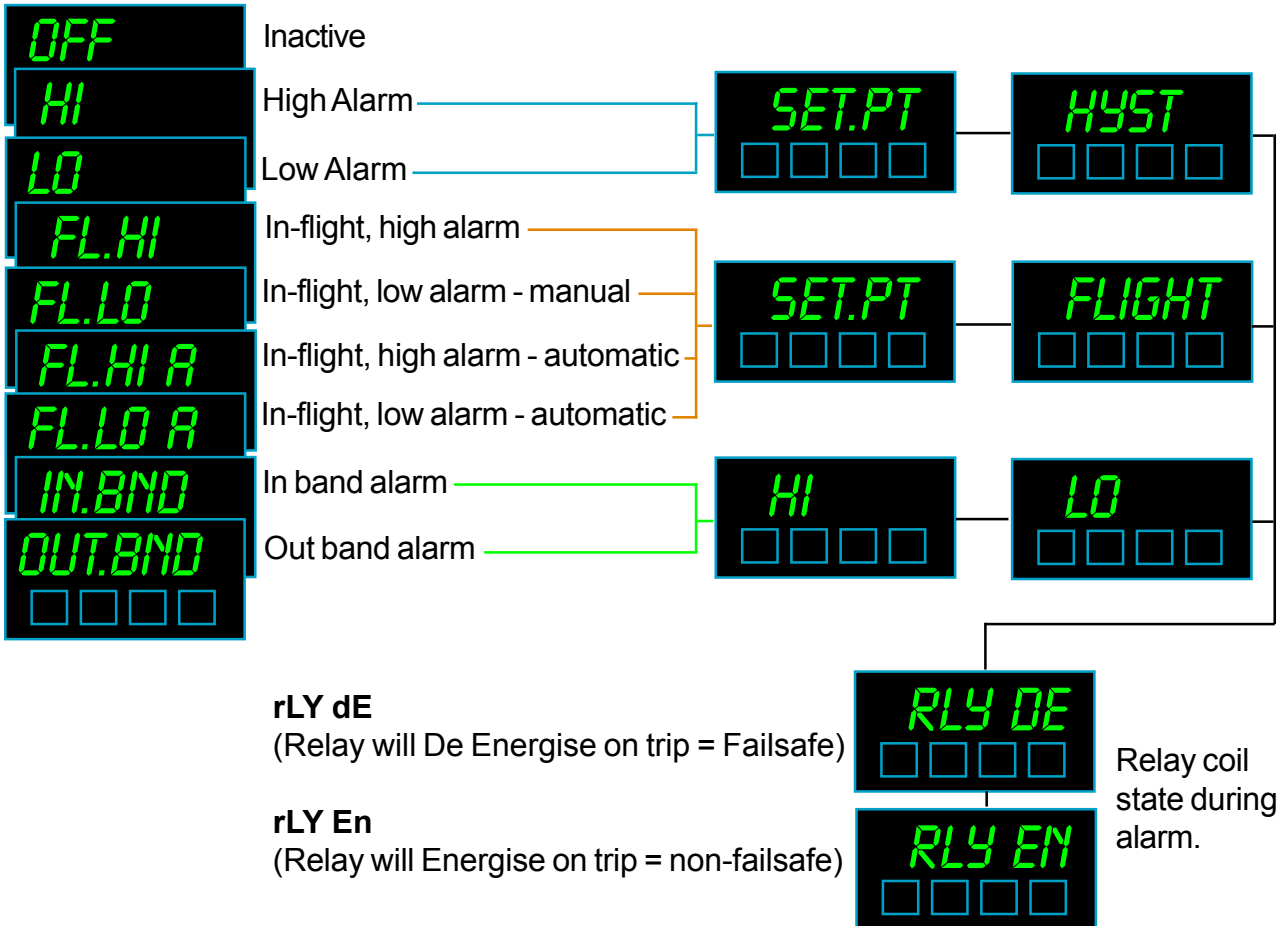


▲ 3 seconds, change setpoint only



▲ 6 seconds, change alarm function and setpoint, or only 3 seconds if the alarm is currently set OFF

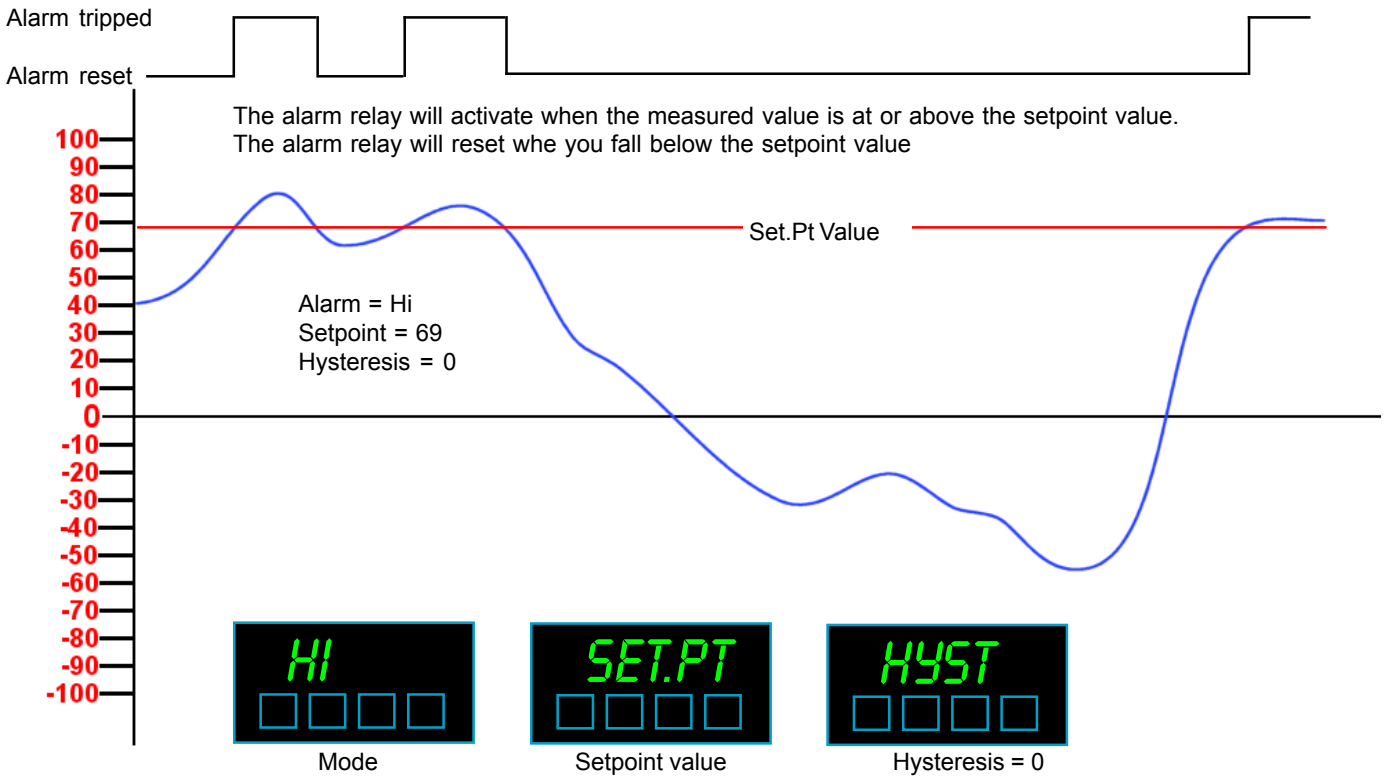
If you want to change the function of an alarm channel, keep your finger on the alarm button for a further 3 seconds after you see the Set.pt prompt, which will bring up the AL CFG (alarm configure) prompt.



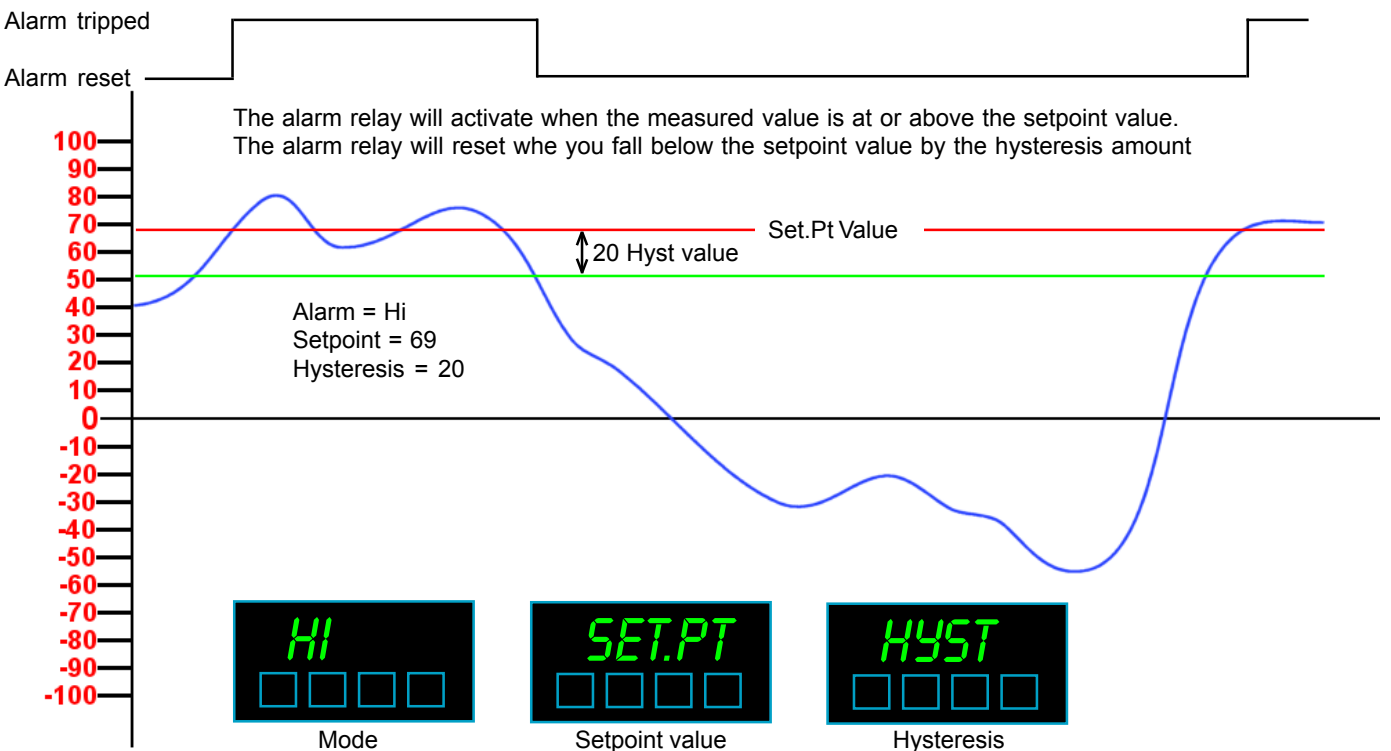
See the alarm board configuration page also, for details on selecting normally open or normally closed contact outputs.

See the following pages for more detailed descriptions of how each alarm mode operates. Remember to put the alarm lock switch ON when finished, to keep your settings safe.

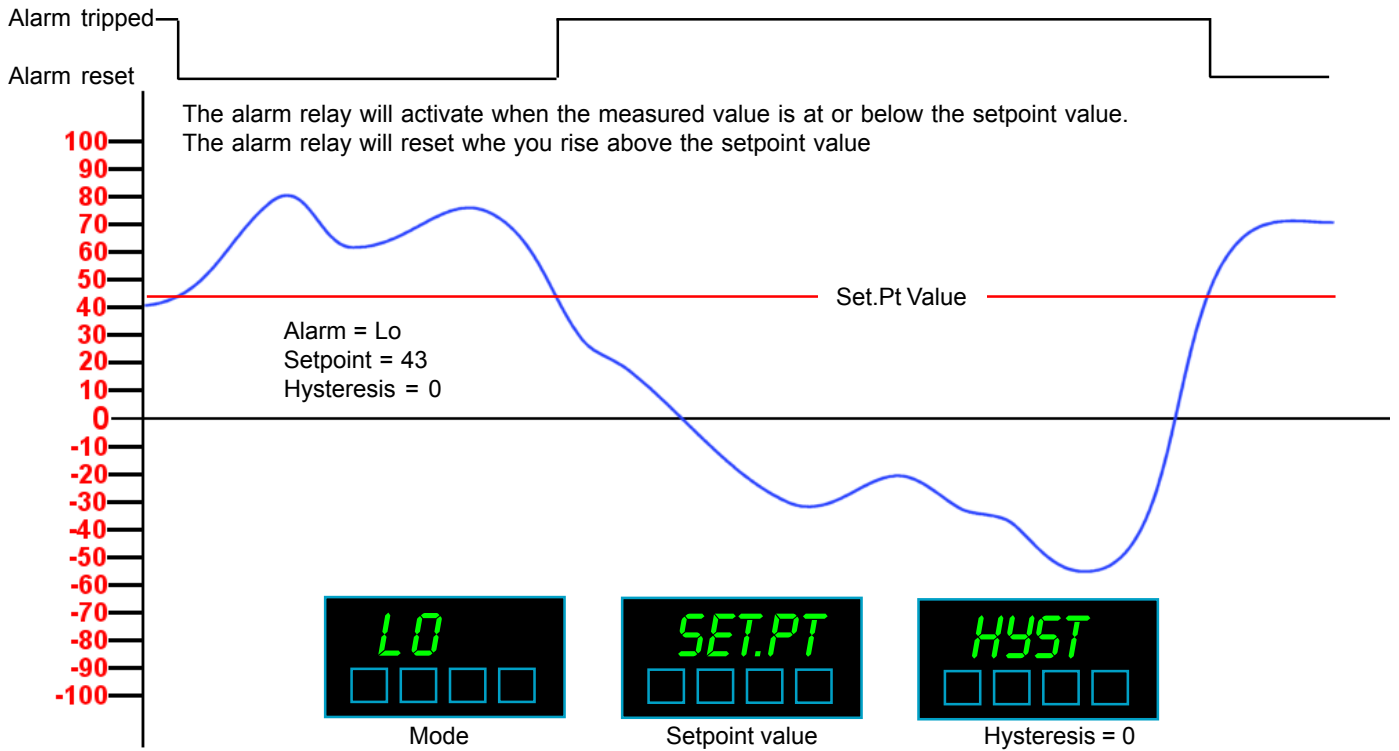
Hi Alarm relay action, no Hysteresis



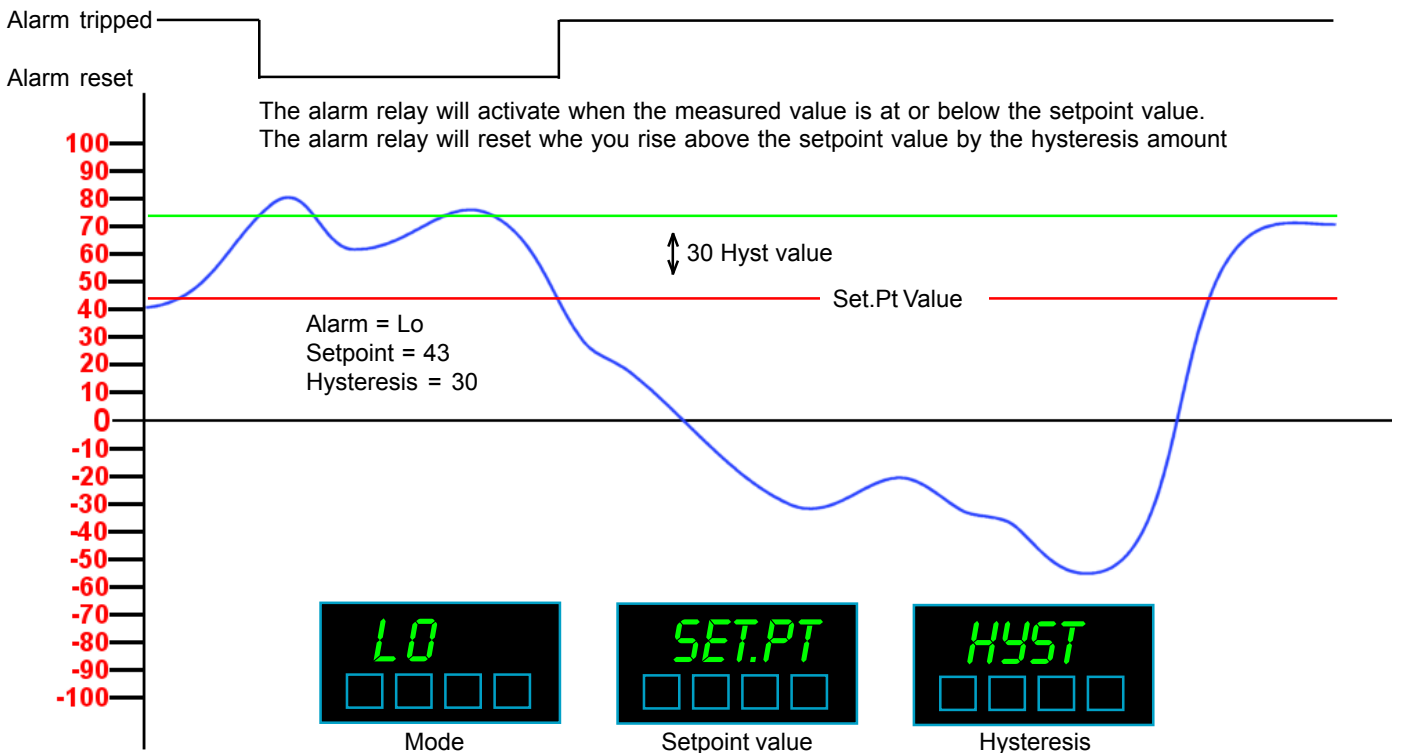
Hi Alarm relay action with Hysteresis



Lo Alarm relay action, no hysteresis



Lo Alarm relay action with Hysteresis



InFlight Hi Alarm relay

The In-Flight alarm modes are used in applications where you want to accurately fill one container from another.

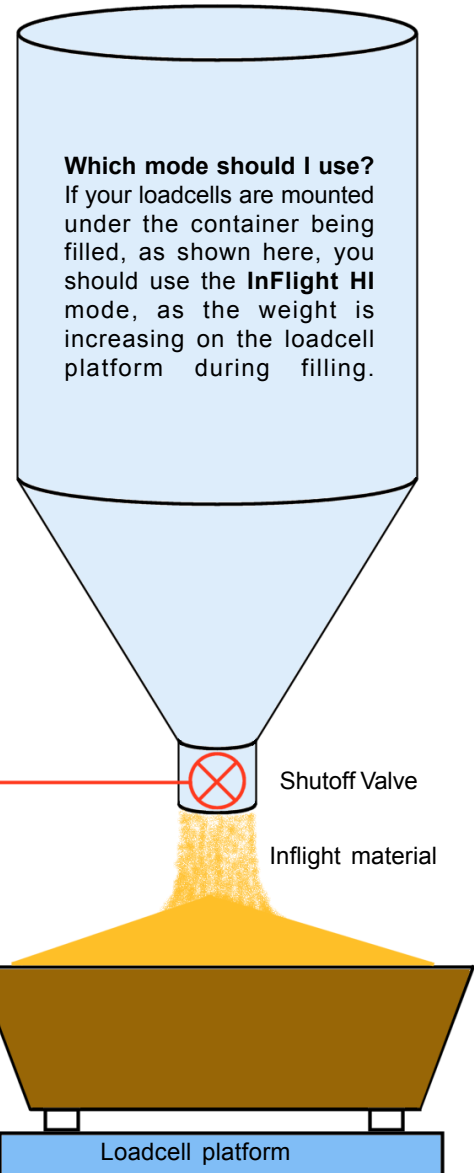
If you were to simply close the shutoff valve when the weight reaches your desired amount, you would find that the weight is higher than you'd hoped for.

This is because some material is still in mid-flight when you send the alarm signal to shut the valve, and the valve will take some time to fully close.

The load measured on the loadcell platform will continue to increase after the alarm signal is sent to the shutoff valve.

The InFlight modes subtract or add this "In-Flight" amount from the setpoint to ensure that your final fill amount is as close as possible to your desired value.

In automatic mode, the unit will note the error after the first fill and try to correct for it on the next fill by moving the trip point by all the error amount on the 2nd fill and by half the subsequent error amount on each following fill. It will constantly monitor the error and correct by half that amount, to ensure a smooth trend towards accurate filling.

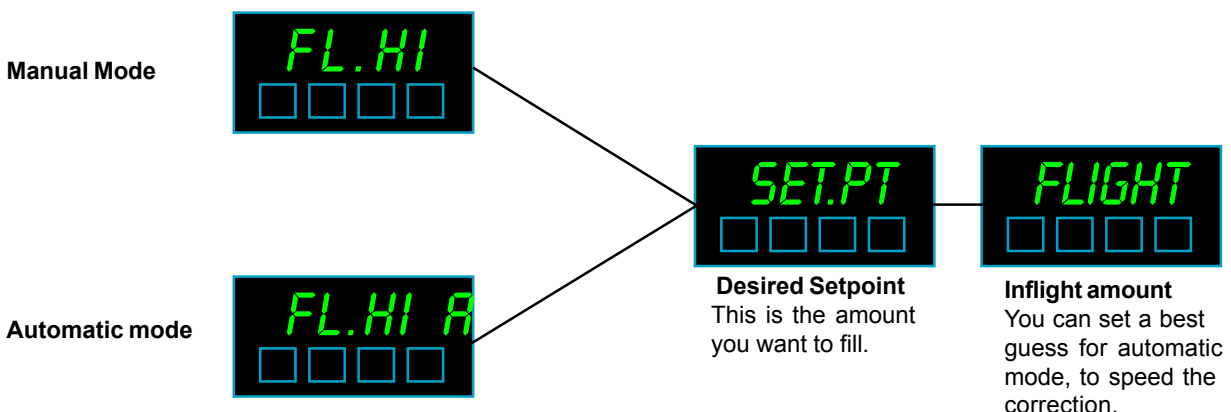


Manual or Automatic ?

You can set a manual value for the Inflight amount, if you know how much in-flight material will continue to fall into the container after the shutoff valve has been triggered, and if this value is likely to remain consistent from fill to fill.

If you don't know the inflight amount or if the material flow properties may change from batch to batch, you can use the automatic mode.

To set, press the alarm button until you illuminate the alarm LED channel you want to change. Press the alarm button again for around 6 seconds, you will see "Set.Pt" followed by "AL CFG". Use the Digit, UP/Down buttons and OK to set.



InFlight Lo Alarm relay

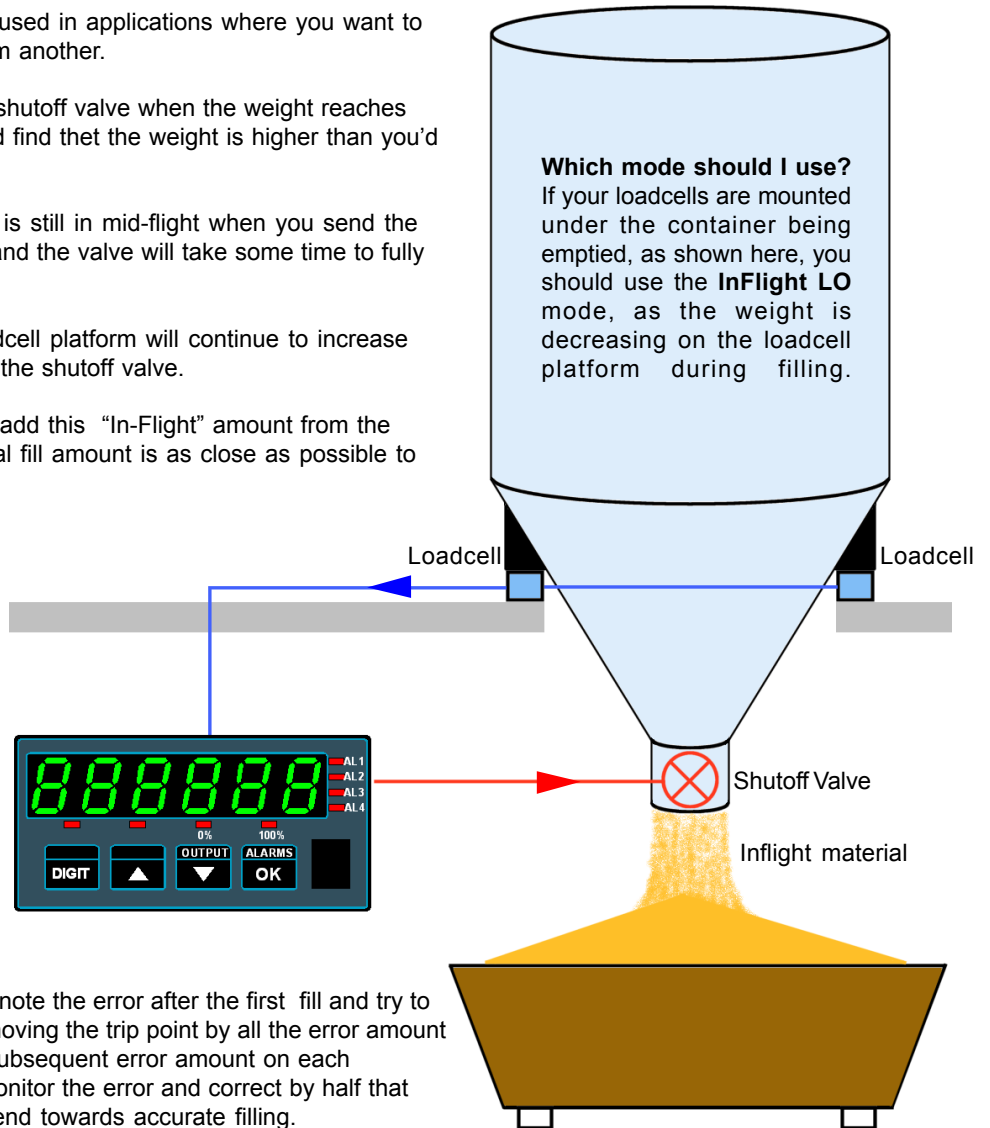
The In-Flight alarm modes are used in applications where you want to accurately fill one container from another.

If you were to simply close the shutoff valve when the weight reaches your desired amount, you would find that the weight is higher than you'd hoped for.

This is because some material is still in mid-flight when you send the alarm signal to shut the valve, and the valve will take some time to fully close.

The load measured on the loadcell platform will continue to increase after the alarm signal is sent to the shutoff valve.

The InFlight modes subtract or add this "In-Flight" amount from the setpoint to ensure that your final fill amount is as close as possible to your desired value.



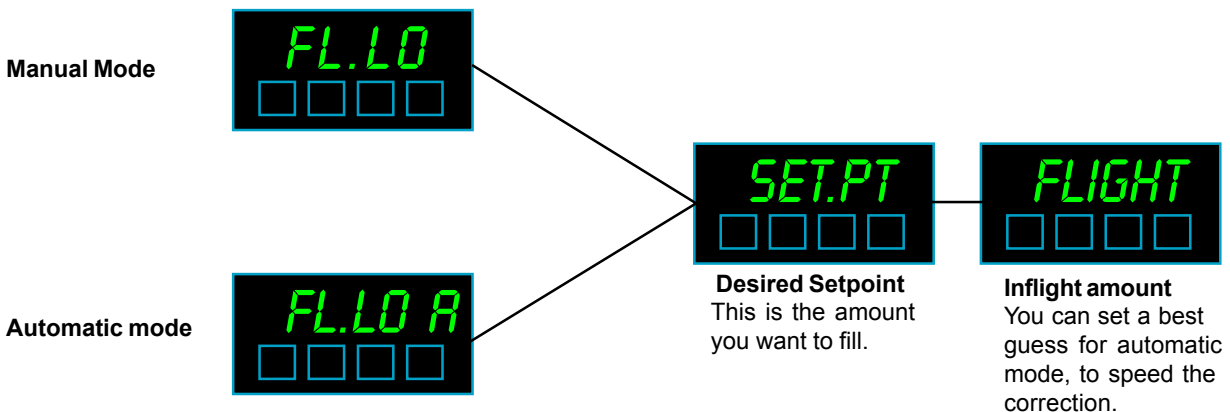
In automatic mode, the unit will note the error after the first fill and try to correct for it on the next fill by moving the trip point by all the error amount on the 2nd fill and by half the subsequent error amount on each following fill. It will constantly monitor the error and correct by half that amount, to ensure a smooth trend towards accurate filling.

Manual or Automatic ?

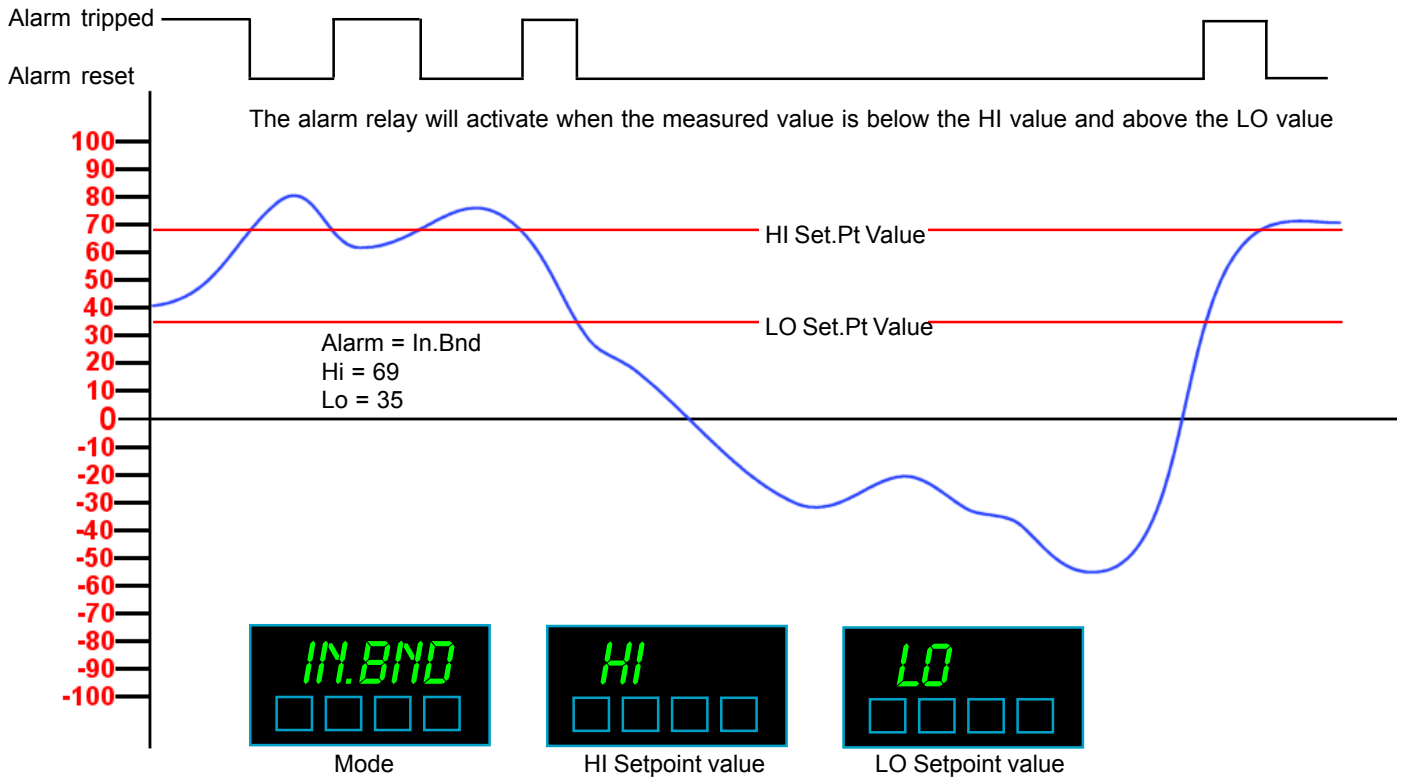
You can set a manual value for the Inflight amount, if you know how much in-flight material will continue to fall into the container after the shutoff valve has been triggered, and if this value is likely to remain consistent from fill to fill.

If you don't know the inflight amount or if the material flow properties may change from batch to batch, you can use the automatic mode.

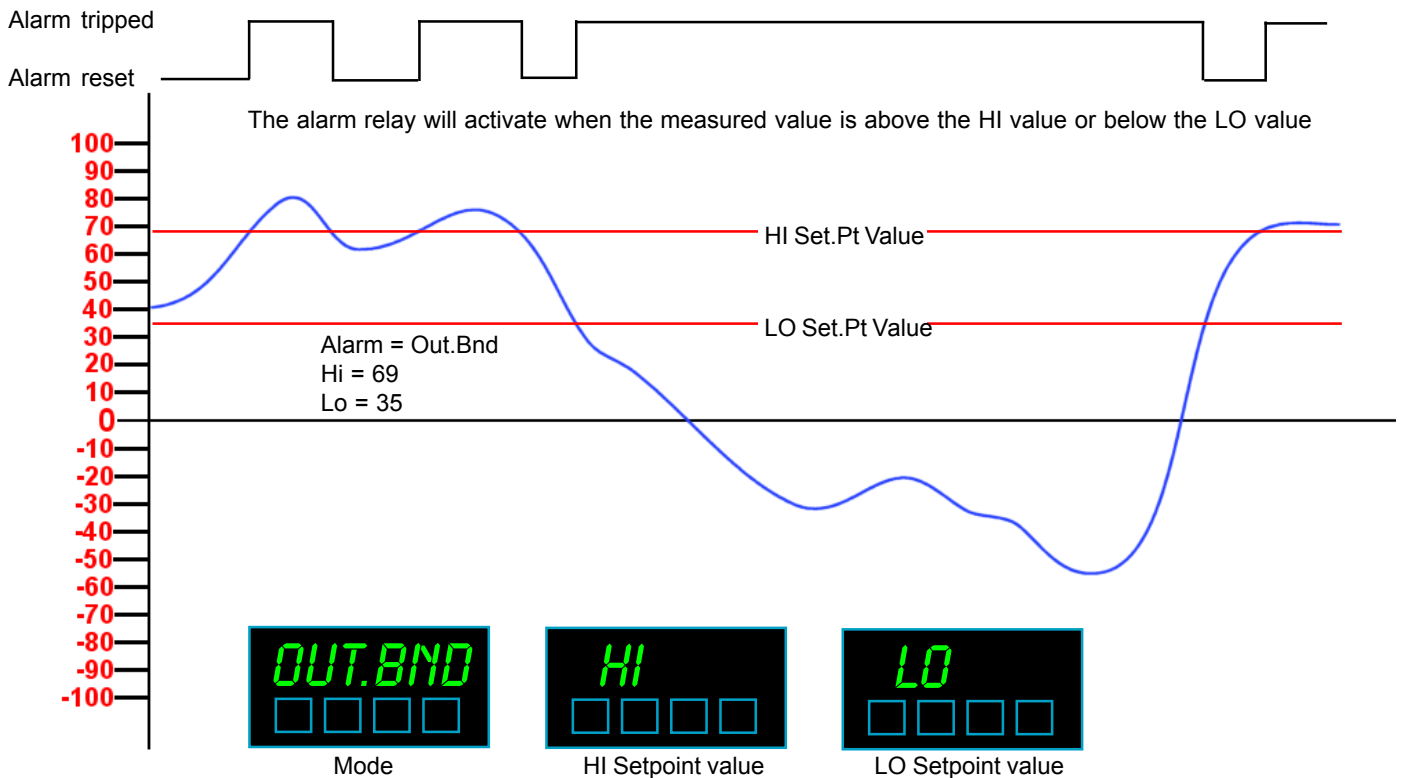
To set, press the alarm button until you illuminate the alarm LED channel you want to change. Press the alarm button again for around 6 seconds, you will see "Set.Pt" followed by "AL CFG". Use the Digit, UP/Down buttons and OK to set.




In-Band Alarm relay




Out-Band Alarm relay



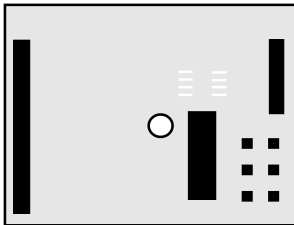
Serial Output - page 1

 Where the product is intended for “UL” installations removal or addition of option boards is not permitted.

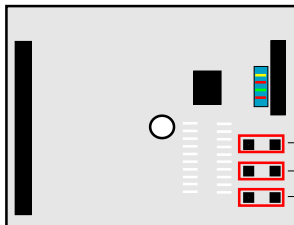
 **Warning:** Disconnect all power before exposing the rear of the meter

The serial output board plugs onto the 0, 2 or 4 alarm upper option board.

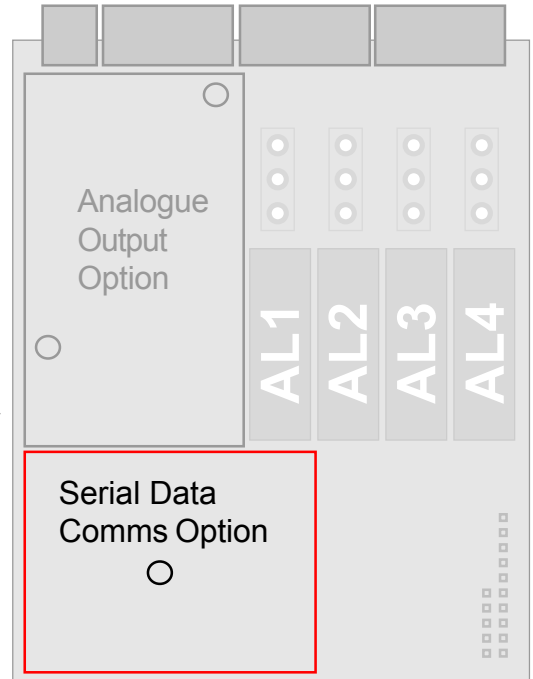
It plugs onto a pair of connectors and is secured by a snap-pillar.




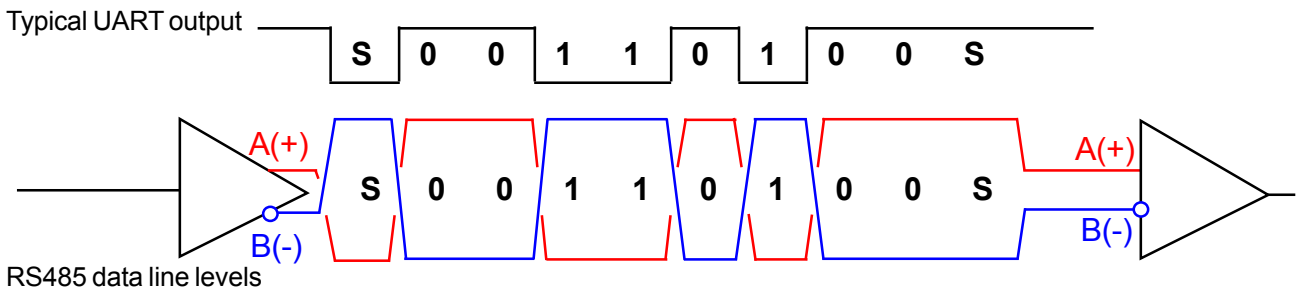
RS232 board
No jumpers needed



RS485 board
 - If fitted, connects 120 Ohm terminator
 - If fitted, sets a bias of +0V on Sig A
 - If fitted, sets a bias of +5V on Sig B



 **Warning:** Disconnect all cables from option board before adjusting



The 120 Ohm termination resistor should be fitted to only the last display on an RS485 data link, to improve noise immunity. A terminator should also be fitted on the sending device.

The bias jumpers are not normally fitted, but are available if your system needs biasing, to keep it in a valid idle state when data is not present.

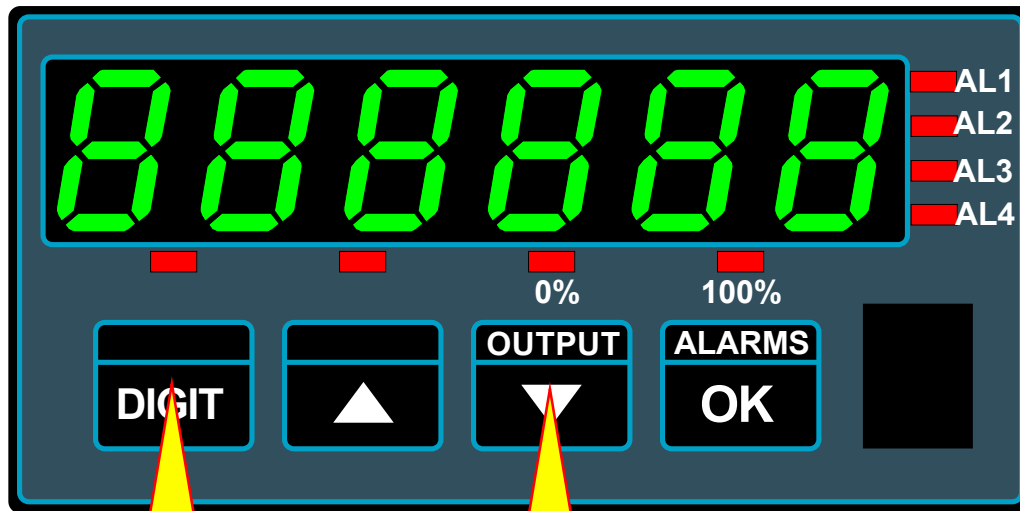
Re-assemble the meter, apply power and follow the Serial Output Settings procedure on the next page.

Handy Feature

You can tell if a serial output is fitted to your meter by viewing the ‘Summary’ display. Press the two outer buttons of the display for 3 seconds. You will also see the summary when you first switch on your meter.

Serial Output - page 2

Lockout notes: Cal Lock switch = OFF when changing. Switch Cal Lock to ON after changing



Briefly press together

Baud :- Select from 300,600,1200,2400,4800,9600,19200,38400, 57600,115200

dF = Data Format = 8n1, 7n1, 7E1, 7O1

Prot = Protocol = P1 (polled ASCII), P2 (Polled Modbus ASCII), C1 (Continuous), H1 (GPS)

Addr = Address = 00 to FF

t.rEP = Reply Delay time in milliseconds 00 to 99

t.Chr = Character space timing in milliseconds 00 to 99

Protocol C1 – Continuous output

Meter sends: 8 characters<CR>

e.g.

20 20 20 20 20 2D 31 37 0D	(-17) decimal position = 0
20 20 20 20 2D 31 2E 36 0D	(-1.6) negative value
20 20 20 20 20 31 2E 38 0D	(+1.8) positive value
20 20 20 20 20 20 4F 52 0D	(OR) over range
20 20 20 20 20 20 55 52 0D	(UR) under range

Protocol H1 - GPS clock data format for use with our ASR-GPS

Protocol P1 – Polled ASCII

Controller sends: <STX> ADDRH:ADDRL r <ETX> e.g. 02 46 37 72 03 (to device F7)

Meter replies <STX> 8 characters <ETX>

e.g.

02 20 20 20 20 20 2D 31 37 03	(-17) decimal position = 0
02 20 20 20 20 2D 31 2E 36 03	(-1.6) negative value
02 20 20 20 20 20 31 2E 38 03	(+1.8) positive value
02 20 20 20 20 20 20 4F 52 03	(OR) over range
02 20 20 20 20 20 20 55 52 03	(UR) under range

Protocol P2 – Polled ASCII Modbus

When you have finished setting the meter, put the lockout switch in its ON position now, to prevent your settings from being changed.

Logic Inputs and extra button functions



Warning:
Disconnect all power before exposing the rear of the meter



Warning:
Logic inputs are NOT isolated from input signal

Lockout notes: Cal Lock switch must be ON to enable logic inputs.

Peak and Valley Detection (Maximum/Minimum Reading View)

The meter can store the lowest and highest reading values in memory. You can see these values if you press the MAX/MIN front panel button, or by using remote contact closure switches. The first press shows peak, with the upper left hand indicator bar lit (marked 'Max.'). The second press shows valley, with the lower left hand indicator lit (marked 'Min.'). The display returns to the running value after 2 or 3 seconds. To reset the memory, press the RESET button for more than 3 seconds while peak or valley is being displayed. Peak and Valley values are not stored if you switch the meter off.

How to use the MAX/MIN button to view Peak or Valley

- 1) Link terminal 7 to terminal 9
- 2) Set lockout switch 'ON'
- 3) Press UP arrow key (MAX/MIN) for peak, valley, normal

Remote contact closure viewing of Peak/Valley

- 1) Connect a normally-open contact closure switch between terminals 7 and 9
- 2) Set the calibration lockout switch 'ON'

Tare Command

You can force the reading to zero by pressing the front panel tare switch for 2 to 3 seconds, or by applying a remote contact closure. Following readings will be the 'net' value, offset by the reading at the time the tare switch was operated. The tare value can either be stored in non-volatile memory, or can be cleared at power-off. This is set in the Tare menu. The ZERO led will light to show you that the unit has been tared.

Front Panel key Taring

- 1) Link terminal 7 to terminal 8
- 2) Set calibration lockout switch 'ON'
- 3) Press ZERO key for 3 seconds to tare display. The ZERO led will light to show you that the unit has been tared.

To reset the tare from the front panel, press the Tare button and the Reset button together. The ZERO led will go out when tare has been cleared.

Remote contact closure taring

- 1) Connect a normally-open contact closure switch between terminals 7 and 8
- 2) Set calibration lockout switch 'ON'

Logic Inputs - contd.



Warning:
Disconnect all power before exposing the rear of the meter



Warning:
Logic inputs are NOT isolated from input signal

Lockout notes: Cal Lock switch must be ON to enable logic inputs.

Reset Command

The reset command clears any stored peak or valley data, any tared offsets and any in-flight compensation data. It may be accessed either from the front panel or by external contact closure command.

Front Panel key reset command

- 1) Link terminal 7 to terminal 10 (not necessary if MEM-08 option fitted)
- 2) Set calibration lockout switch 'ON'
- 3) Press Down Arrow key to reset display.

For Tare reset, you must press the Tare button AND the Reset button together.

For Peak/Valley reset, you must activate the reset key while a peak or valley value is being displayed.

Remote contact closure resetting

- 1) Connect a normally-open contact closure switch between terminals 7 and 10
- 2) Set calibration lockout switch 3 'ON'

Calibration Counter / Tamper detector

An internal totaliser counts each calibration. The 'CAL XXX' value appears for a second or two after you switch the meter on. The number starts at 00 and can go up to FFF . It counts all changes made to the meter's calibration . It stores the total in non-volatile memory which can't be reset, so is useful for keeping track of the meter's calibration history.

You can ask the meter to repeat its summary at any time if you press the two outer buttons for 3 seconds.

Notes

Reverse/Mirror/Heads-Up display

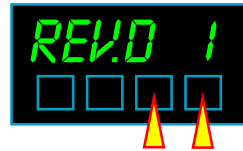
The INT2 display can be 'mirror-imaged' to allow it to be viewed as a reflection in a rear-view mirror, windscreen or other reflective surface.

This can be useful for creating 'heads-up' displays, for some test installations where the display will be viewed in a mirror, as a display for drivers reversing large vehicles, etc.

Reverse / Mirror display

Press both buttons briefly, press OK 5x

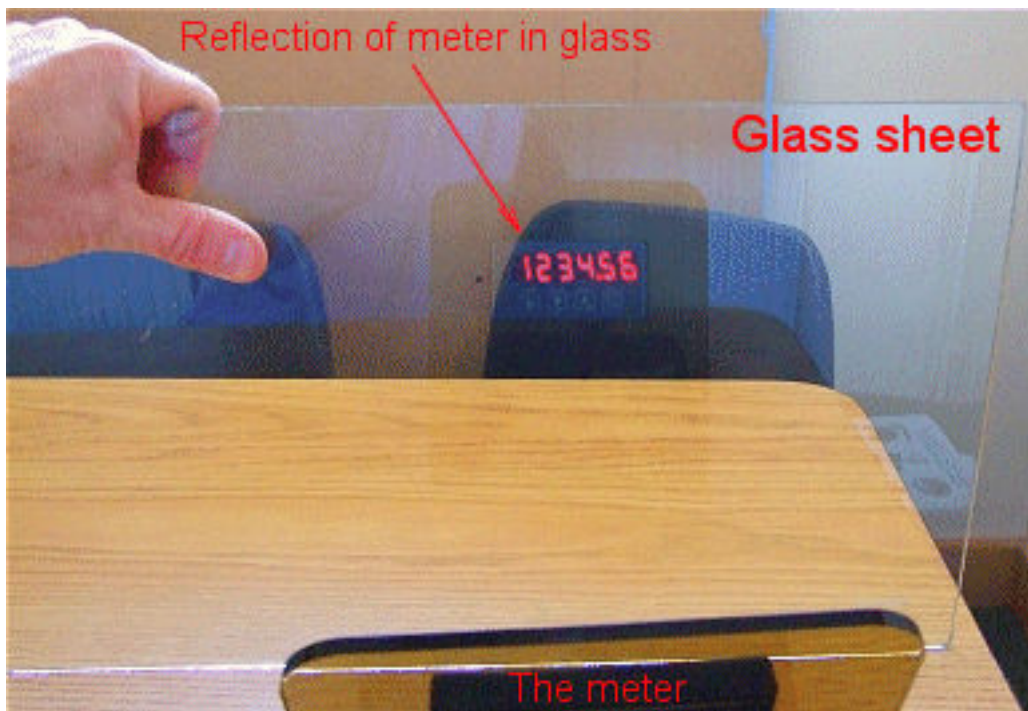
Change with UP/DOWN button. OK=Accept



Calibration lockout OFF

Choose Rev.d 0 for normal display

Choose Rev.d 1 for reflected display



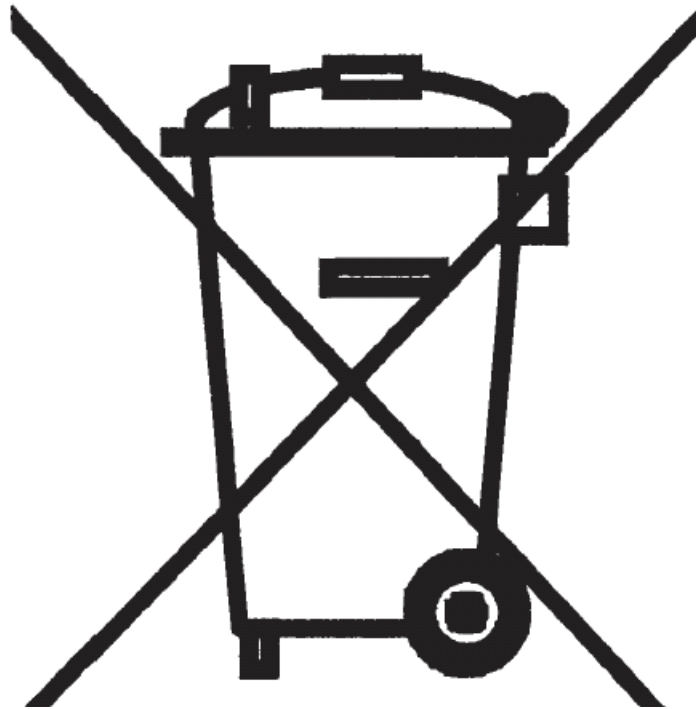
Equipment Specifications

Bezel size	72mm high by 144 mm wide		
Panel Cutout	67.5 mm high by 138 mm wide		
Case Depth	150 mm including connectors		
Weight	450 grammes		
Case Material	Black polycarbonate		
Connectors	Detachable Screw Terminal connectors		
Environmental	Storage Temperature range -20 to +70C, non condensing Operating temperature range 0 to 50C, non condensing Front sealed IP65.		
Power Burden	100-240 VAC, 45 to 60Hz or 11-30 VDC optional 10VA maximum		
Input Signals (bipolar)	4-20mA DC (-24 to +24mA)	0-10V DC (-13 to +13V)	
Input Resistance	33 Ohms for Current	1 Megohm for voltage	
Accuracy	+/-0.05% of range		
Span tempco	25 ppm/Degree Celsius		
Zero Tempco	30 ppm/Degree Celsius		
Excitation voltage	24VDC nominal rated at up to 60mA.		
Filtering / smoothing	Selectable time constants of 0 to 5 seconds.		
A/D conversion	Sigma-Delta 10 conversions per second, 50/60Hz rejection Resolution 1 in 400 000 max. over full range		
Display update rate	10 readings per second.		
Display Range (max)	-199999 to +199999, depending on available signal level.		
Plug-In Output Options			
Analogue O/P	0-10VDC	0-20mA	4-20mA
Drive capacity	>1K Ohms	<500 Ohms	<500 Ohms
Isolation	250 VAC Optically isolated		
Accuracy	+/-0.1% range, +/-10mV for ANV, +/-10uA for ANI, 50ppm/C stab.		
Linearity	+/-0.02% of range		
Resolution	better than 0.2mV for 10v, 0.4uA for 20mA range		
Scaling	Fully adjustable, direct or inverse		
Alarm Relay O/P	2 or 4 alarms SPST rated 2 Amperes at 250 VAC, resistive load. All relays must switch power from the same phase. Selectable normally open or normally closed by on-board switches. Selectable energise or de-energise on trip by menu Independant hysteresis on each alarm relay.		
ASCII Data O/P	RS232 or RS485 ASCII Value of reading.		
Format	1 start bit, 8 data, no parity. <Measurement><CR>		
Isolation	250 VAC optically isolated		

Record of revisions

1 May 2007	INT-L Released with F00.001 software
22 May 2007	Added RS485 logic level diagram
22 August 2007	Added Zener barrier application notes.
2 October 2007	F00.006 software. Linearisation added. Inflight compensation and band alarms added. Brightness setting added, Menu timeout delay added.
6 May 2008	Added 'General Description' page. Added power frequency spec. Mounting & Installation page added. Wiring Advice page added
27 May 2008	Added UL label sample to front page. Added ClassII connection details.
26 June 2008	Added Bootup option menu, screw torque, AWG wire gauges
8 Oct. 2008	Software version 11 released. Filter Jump Percentage added. Serial protocol H1 added for GPS time synchronisation. 4 char. prompt library included for use on 4 digit Fusion displays. Described software update method via front panel port. Added Reverse/mirror display for heads-up applications.
28 Oct. 2008	Version 12 software released. Includes enhancements for the counter version of the meter.
13 Nov. 2008	Amended VA ratings and added UL listed graphic
21 Nov 2008	Version 14 software released, upgrading version 12 (no version 13). Corrects reset bug on totaliser and variable brightness bug.
9 Dec 2008	Reference added to specify cULus listed fuse. Front panel programming port removed.
15 Dec 2008	Warning added not to modify option boards in UL listed installations
17 March 2009	Corrected wiring example on connections page for 2 wire 4-20mA transmitter
30 June 2009	Address updated

Waste Electrical and Electronic Equipment (WEEE)



In Europe, this equipment must be disposed of in accordance with European Parliamentary Directive 2002/96/EC

This directive encourages recycling and the reduction of waste materials in the environment.

This means it must be sent to an approved recycling plant if you want to dispose of it.

It must not be thrown away in general rubbish.

If you are unable to dispose of this item locally, you may send it to us for recycling.

Conditions:

1. We will only accept items of our manufacture.
2. You must pay for the transport of the goods to us.
3. We will only accept items if they include a signed declaration by an authorised person in your organisation, stating that :-
 - i. The item is safe to handle and has no contaminants which may be harmful to health.
 - ii. You wish us to dispose of or destroy the item(s)

Notes

Declaration of Conformity

Declaration Reference : MAXI-INT Mk2
Issue Date : 30 April 2007
Products Covered : MAXI-INT Mk2 series
Title : DOC-MAXI-INT2

This is to confirm that the Product covered by this declaration have been designed and manufactured to meet the limits of the following EMC Standard :

EN61326-1:1997

and has been designed to meet the applicable sections of the following safety standards

EN61010-1:2001

Conditions

The meters are permitted a worst case error of 1% of A/D range during electro-magnetic disturbance, and must recover automatically when disturbance ceases without the need for human intervention, such as resetting, power-down etc.

The meters covered by this certificate must be installed in adherence to the following conditions :-

Signal cabling shall be routed separately to power carrying cabling (includes relay output wiring)
All signal cabling shall be screened. The screen shall only be terminated to the power earth terminal

Declared as true and correct, for and on behalf of London Electronics Ltd.

J.R.Lees Director